

CATERPILLAR 631E

1NB / SEBP1565

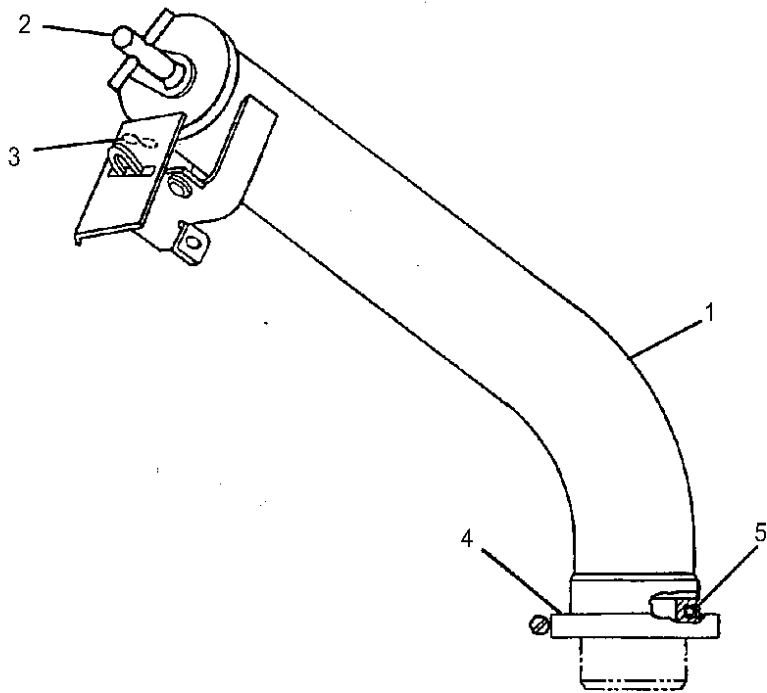
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Hydraulic system	

2W-5116 FILLER GP-OIL

2W5116 FILLER GP-OIL

Drawing 1 of 1



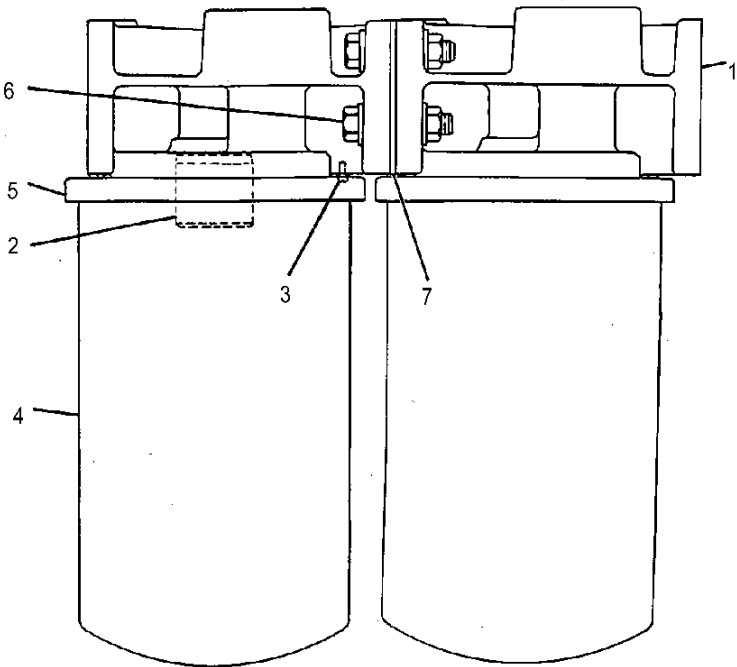
Ref.	Part number	Description	Qty	Code	Group page
1	7W-8026	TUBE AS	1	C	
2	6N-2206	CAP AS-FILLER	1	C	
3	3F-6156	HOOK	1	C	
4	2N-8109	CLAMP	1		
5	4F-7390	SEAL	1		

CAT codes: C.

4N-2357 FILTER GP-ENGINE OIL

4N2357 FILTER GP-OIL

Drawing 1 of 1

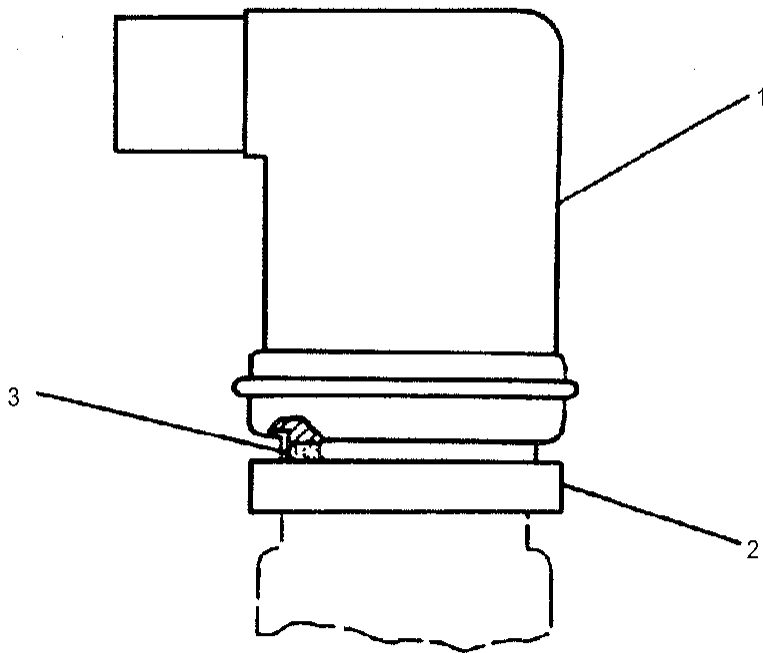


Ref.	Part number	Description	Qty	Code	Group page
1	2P-4303	BASE AS-OIL FILTER	2		
(EACH INCLUDES)					
2	2P-4304	STUD-TAPERLOCK	1		
3	7F-9090	SCREW-DRIVE	4		
4	2Y-8097	FILTER AS	2		
5	4N-7082	SHIELD-OIL FILTER	2		
6	0S-1571	BOLT	4		
	1D-4717	NUT	4		
	5M-2894	WASHER	8		
7	2P-4305	GASKET	1		

2N-8220 BREATHER GP

2N8220 BREATHER GP

Drawing 1 of 1

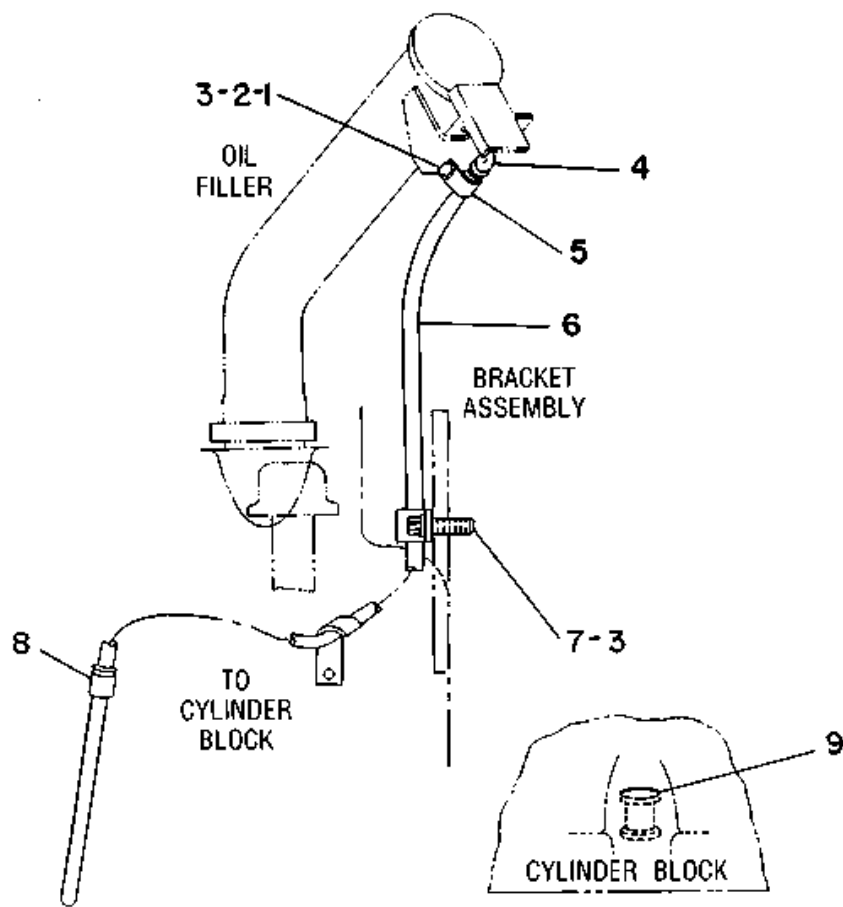


Ref.	Part number	Description	Qty	Code	Group page
1	4N-4668	BREATHER AS (CRANKCASE)	1		
2	2N-8109	CLAMP	1		
3	4F-7390	SEAL	1		

2W-4940 GAUGE GP-OIL LEVEL (DIPSTICK)

2W4940 GAUGE GP-OIL LEVEL (DIPSTICK) ENGINE S/N 77M1-1349

Drawing 1 of 1



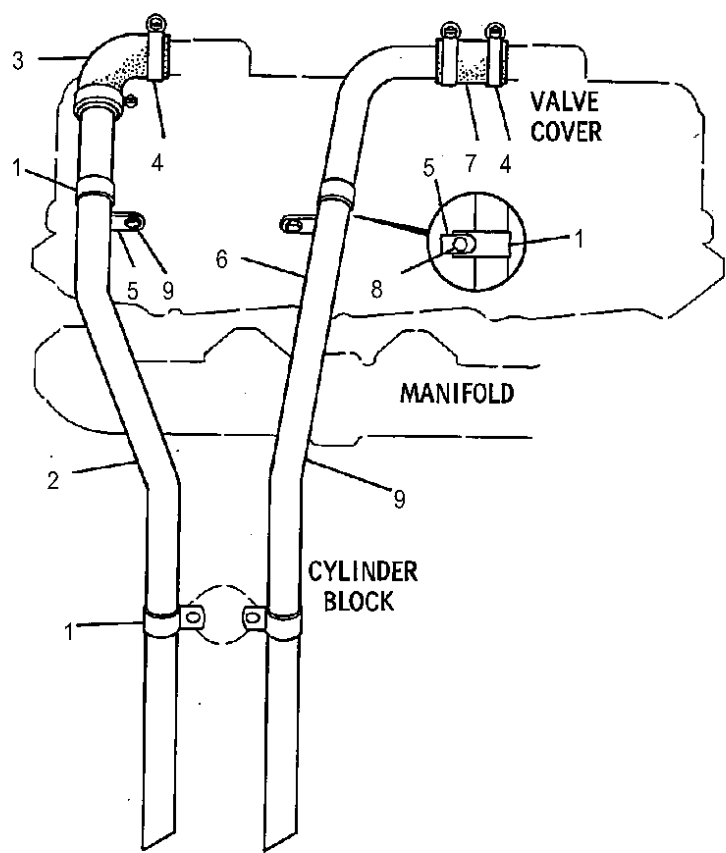
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT	1	C	
2	1D-4717	NUT	1	C	
3	5M-2894	WASHER	3		
4	2W-0521	GAUGE AS-LEVEL	1		
5	4H-2633	CLIP	2	C	
6	7W-8904	GUIDE AS-OIL LEVEL	1	C	
7	0L-1351	BOLT	1		
8	8M-5260	SEAL-O-RING	1		
9	4N-0999	PLUG	1	C	

CAT codes: C.

6N-1511 FUMES DISPOSAL GP

6N1511 FUMES DISPOSAL GP

Drawing 1 of 1



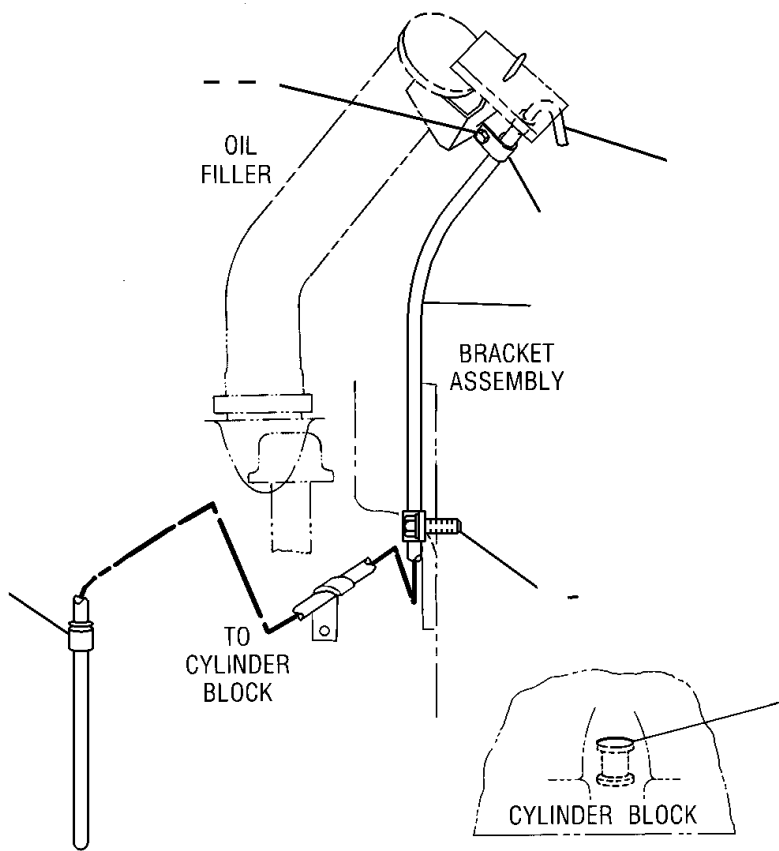
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1	2S-2053	CLIP	4		
2	6N-4072	TUBE	1		
3	4N-5962	HOSE	1		
4	9M-2904	CLAMP-HOSE	4	C	
5	9L-1775	BRACKET	2	C	
6	6N-4073	TUBE	1		
7	5P-1255	HOSE 10 CM(3IN)		E	
8	5M-3062	BOLT	2	C	
	6V-8801	NUT	2		
	8T-4896	WASHER-HARD	4		
9	8C-3121	BOLT	2		
	8T-4224	WASHER-HARD	2		

CAT codes: C, E.

2W-4940 GAUGE GP-OIL LEVEL (DIPSTICK)

2W4940 GAUGE GP-OIL LEVEL (DIPSTICK) ENGINE S/N 77M1350-UP

Drawing 1 of 1



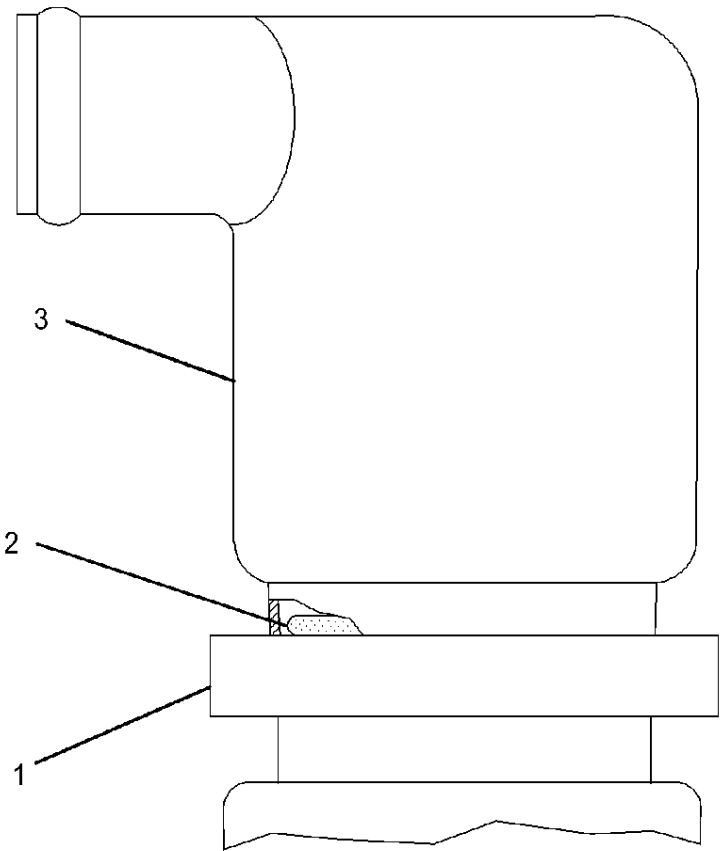
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT	1		
2	1D-4717	NUT	1		
3	5M-2894	WASHER	3		
4	7E-3846	GAUGE AS	1	C	
5	4H-2633	CLIP	2		
6	7C-7188	TUBE AS-GUIDE	1	C	
7	0L-1351	BOLT	1		
8	8M-5260	SEAL-O-RING	1		
9	4N-0999	PLUG	3	C	
(USED TO PLUG UNUSED					
DIPSTICK LOCATIONS)					

CAT codes: C.

9Y-2989 BREATHER GP

9Y2989 BREATHER GP

Drawing 1 of 1

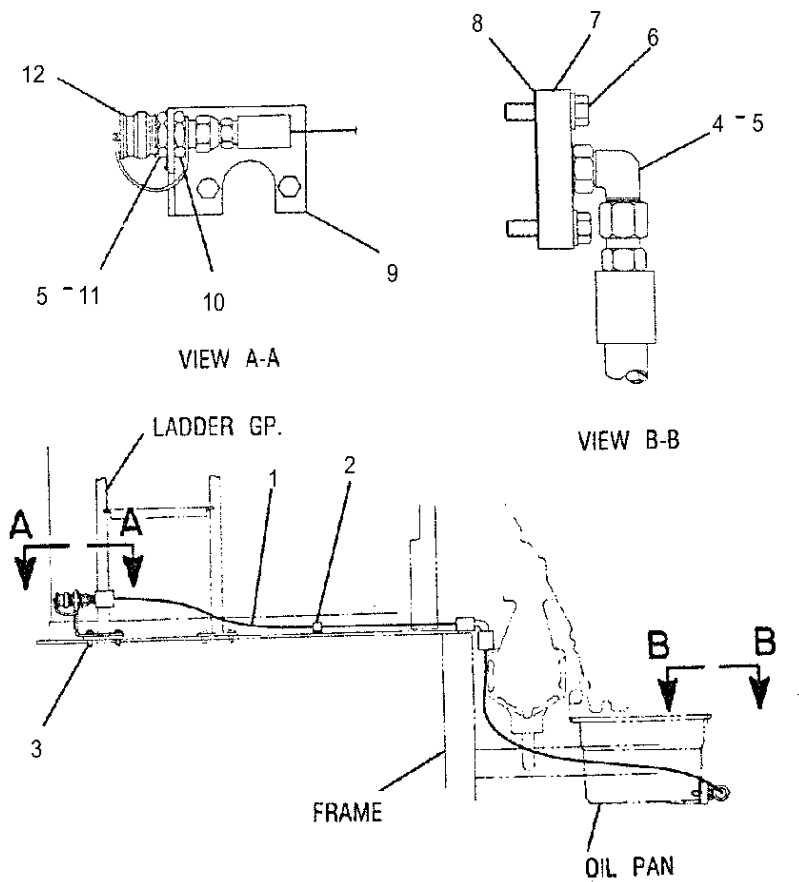


Ref.	Part number	Description	Qty	Code	Group page
1	2N-8109	CLAMP	1		
2	4F-7390	SEAL	1		
3	4N-4668	BREATHER AS	1		

8W-6774 OIL CHANGE GP-HIGH SPEED

8W6774 OIL CHANGE GP-HIGH SPEED S/N 1NB614-UP,3ND1-UP ALSO PART OF 8X6820 CONVERSION AR

Drawing 1 of 1

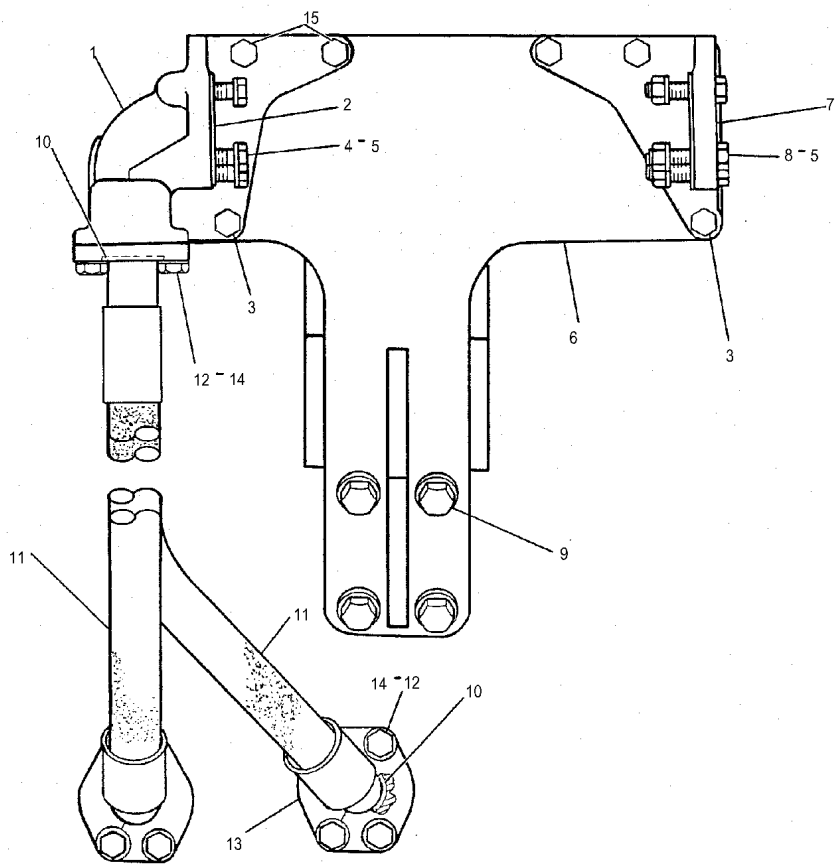


Ref.	Part number	Description	Qty	Code	Group page
1	8W-6685	HOSE AS	1		
2	8D-9947	CLIP	1		
3	0S-1587	BOLT	2		
4	6V-9007	ELBOW	1		
	3D-2824	SEAL-O-RING (O-RING)	1		
5	6V-9746	SEAL-O-RING (FACE)	2		
6	1A-1460	BOLT	2		
	8T-4223	WASHER	2		
7	8W-6744	FLANGE	1		
8	2M-9189	GASKET	1		
9	5T-5937	PLATE	1		
10	2P-1293	LOCKNUT-BULKHEAD	1		
11	8T-5373	COUPLER-MALE	1		
12	8W-3214	CAP AS	1		

4W-1784 LINES GP-ENGINE OIL

4W1784 LINES GP-ENGINE OIL ENGINE S/N 77M1-1412

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4N-8600	ADAPTER-BASE	1		
2	2P-4305	GASKET	2		
3	0S-1588	BOLT	4	C	
4	1A-2029	BOLT	4		
5	5M-2894	WASHER	8		
6	7W-8907	BRACKET AS	1	C	
7	2P-8813	SUPPORT-BASE	1		
8	0S-1571	BOLT	4		
	1D-4717	NUT	4		
9	1A-1460	BOLT	4		
	5P-8245	WASHER	4		
10	8M-4986	SEAL-O-RING	4		
11	8N-6149	HOSE AS	2		
12	0T-0772	BOLT	16		

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