

CATERPILLAR 325B L

1GS / XEBP7640

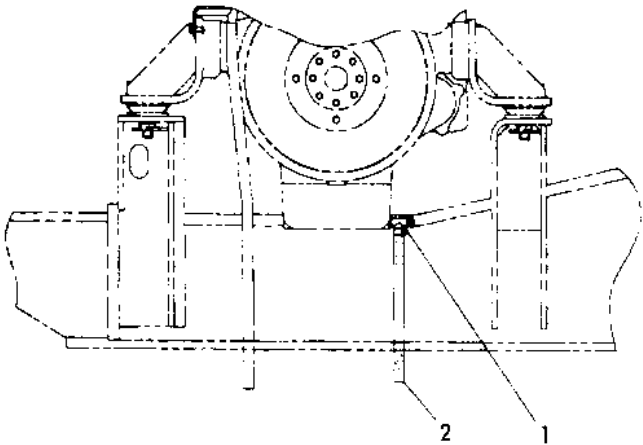
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Hydraulic system	

118-9931 LINES GP-DRAIN

1189931 LINES GP-DRAIN

Drawing 1 of 1



REAR VIEW OF ENGINE

NOTE	No.	PART No.	QTY	PART NAME
E	1	095-1388	1	CLAMP
	2	5P 0743		HOSE ---(27cm)
E - ORDER BY THE CENTIMETER				
				H50005E

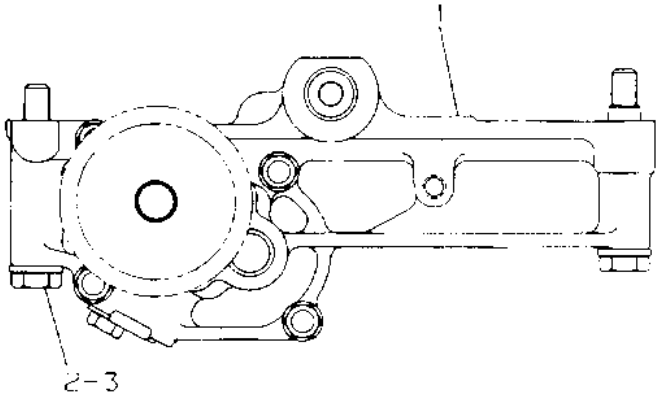
Ref.	Part number	Description	Qty	Code	Group page
1	095-1388	CLAMP	1		
2	5P-0743	HOSE (27cm)		E	

CAT codes: E.

4W-2195 PUMP GP-ENGINE OIL

4W2195 PUMP GP-ENGINE OIL PART OF 1313803-Page 13 1192924-Page 39

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME
Y	1	119-2924	1	PUMP GP
	2	6V-5815	2	BOLT (L=75mm)
	3	6V-5839	2	WASHER (T=2.5mm)
Y SEE SEPARATE ILLUSTRATION				
H50505E				

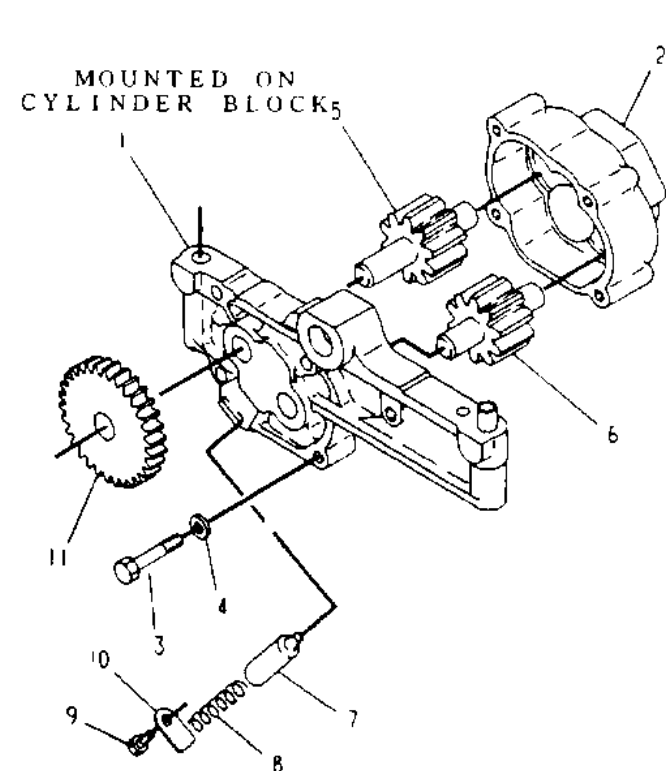
Ref.	Part number	Description	Qty	Code	Group page
1	119-2924	PUMP GP	1	Y	
2	6V-5815	BOLT (L=75mm)	2		
3	6V-5839	WASHER (T=2.5mm)	2		

CAT codes: Y.

119-2924 PUMP GP-ENGINE OIL

1192924 PUMP GP-ENGINE OIL PART OF 4W2195-Page 39

Drawing 1 of 1



NOTE	No.	PART No.	QTY	PART NAME
	1	2W-8077	1	BODY AS
	2	2W-8091	1	BODY
	3	6V-5219	4	BOLT (L=40mm)
	4	9M-1974	4	WASHER
	5	2W-8087	1	SHAFT AS
	6	2W-8090	1	SHAFT AS
	7	2W-8078	1	PLUNGER
	8	105-1805	1	SPRING
	9	6V-5215	1	BOLT (L=16mm)
	10	2W-8079	1	WASHER
	11	2W-8085	1	GEAR (Z=33)

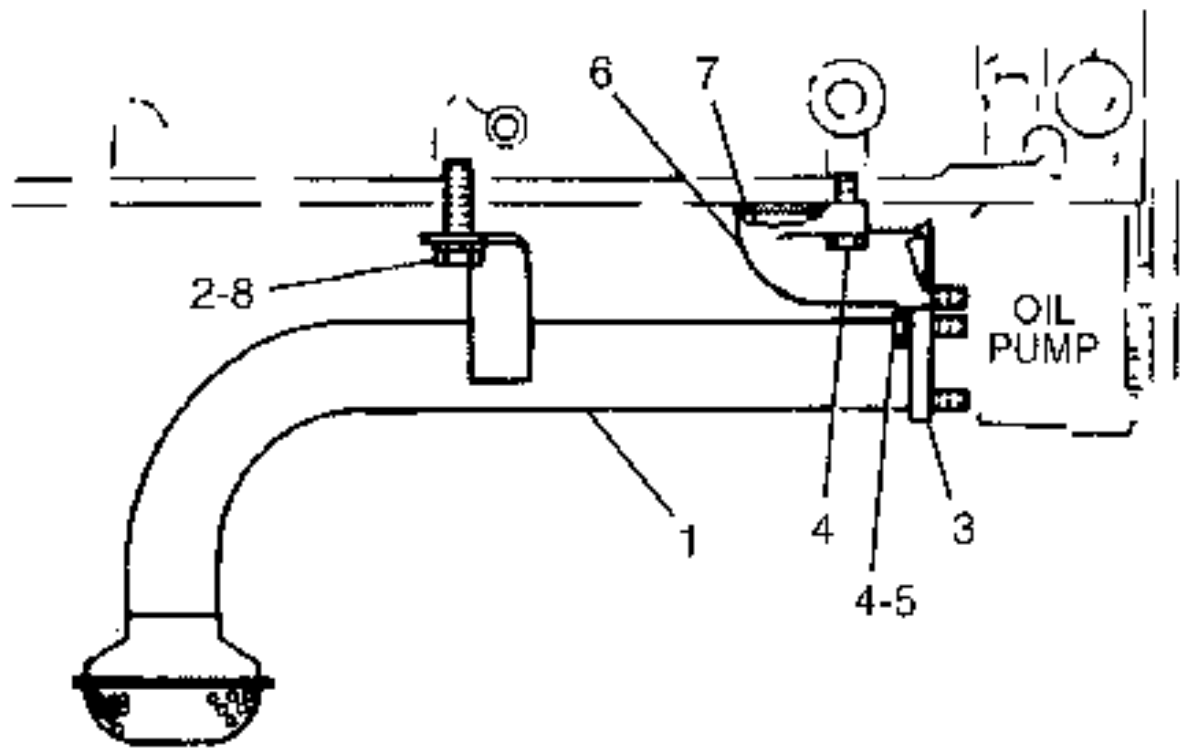
H50506E

Ref.	Part number	Description	Qty	Code	Group page
1	2W-8077	BODY AS	1		
2	2W-8091	BODY	1		
3	6V-5219	BOLT (L=40mm)	4		
4	9M-1974	WASHER	4		
5	2W-8087	SHAFT AS	1		
6	2W-8090	SHAFT AS	1		
7	2W-8078	PLUNGER	1		
8	105-1805	SPRING	1		
9	6V-5215	BOLT (L=16mm)	1		
10	2W-8079	WASHER	1		
11	2W-8085	GEAR (Z=33)	1		

4W-2914 LINES GP-ENGINE OIL

4W2914 LINES GP-ENGINE OIL PART OF 1313803-Page 13

Drawing 1 of 1

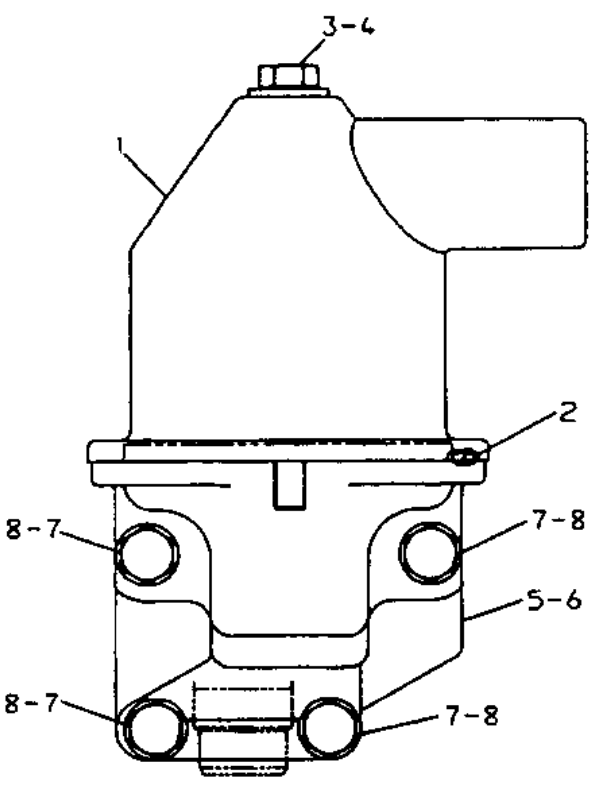


Ref.	Part number	Description	Qty	Code	Group page
1	7W-5341	TUBE AS	1		
2	6V-4248	BOLT (L=25mm)	1		
3	7W-5340	GASKET	1		
4	6V-3940	BOLT (L=25mm)	4		
5	9M-1974	WASHER	2		
6	4W-2232	ELBOW	1		
7	3P-1156	SEAL-O-RING (ID=21.82mm)	2		
8	6V-5839	WASHER	1		

131-4810 BREATHER GP

1314810 BREATHER GP PART OF 1313803-Page 13

Drawing 1 of 1



Technical drawing of a breather assembly. Callouts include: 1 (main body), 2 (seal), 3-4 (top bolt), 5-6 (base), 7-8 (corner bolts), and 8-7 (corner washers).

NOTE	No.	PART No.	QTY	PART NAME
	1	2W-9162	1	BREATHER AS
	2	4L-9564	1	SEAL (ID=81.92mm)
	3	6V-3821	1	BOLT (L=110mm)
	4	5P-4116	1	WASHER
	5	4P-9936	1	BASE
	6	7C-1159	1	GASKET
	7	7X-2537	4	BOLT (L=35mm)
	8	8T-4224	4	WASHER

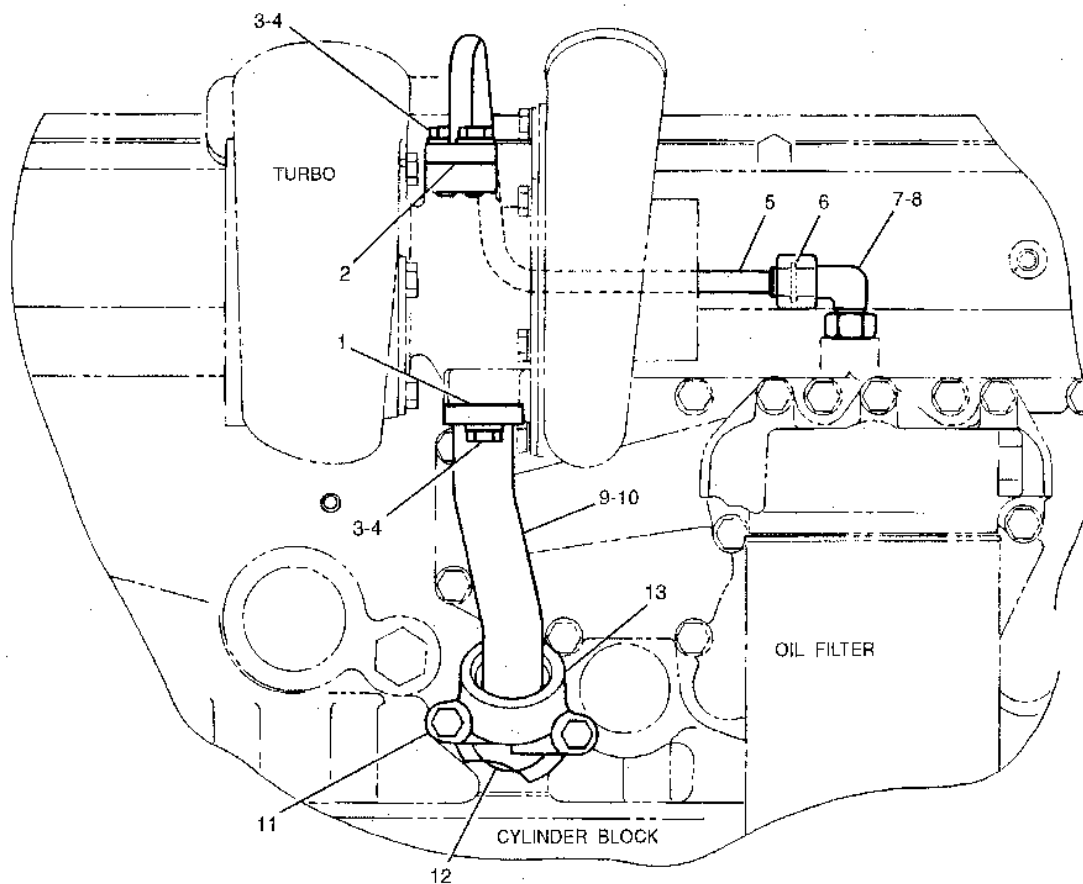
H51487E

Ref.	Part number	Description	Qty	Code	Group page
1	2W-9162	BREATHER AS	1		
2	4L-9564	SEAL (ID=81.92mm)	1		
3	6V-3821	BOLT (L=110mm)	1		
4	5P-4116	WASHER	1		
5	4P-9936	BASE	1		
6	7C-1159	GASKET	1		
7	7X-2537	BOLT (L=35mm)	4		
8	8T-4224	WASHER	4		

7C-2476 LINES GP-TURBOCHARGER OIL

7C2476 LINES GP-TURBOCHARGER OIL PART OF 1313803-Page 13

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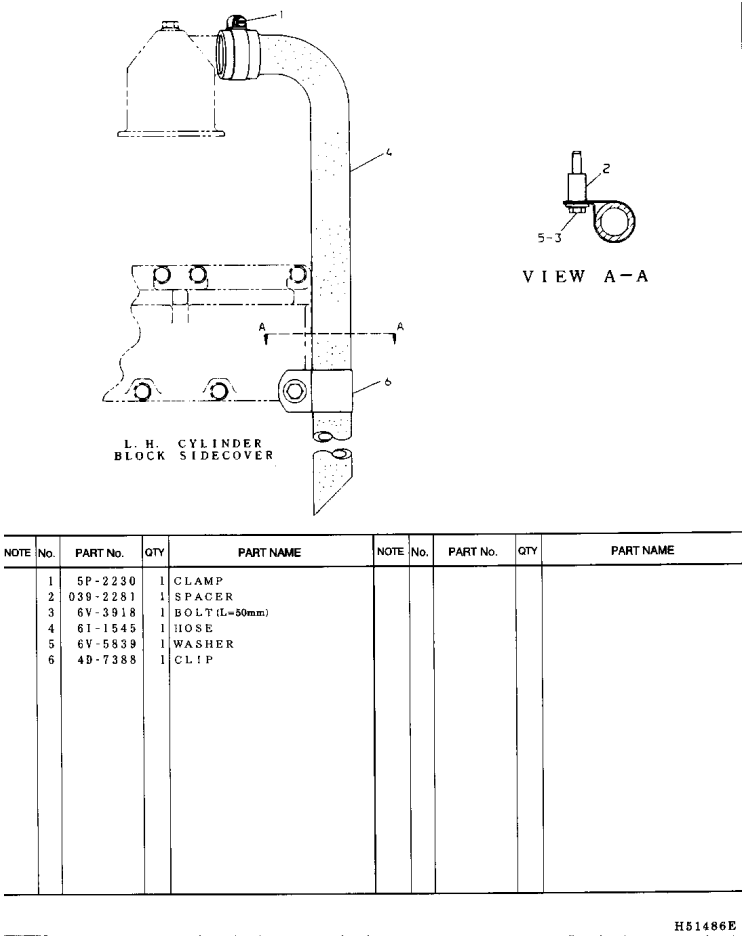
RIGHT SIDE VIEW OF ENGINE

Ref.	Part number	Description	Qty	Code	Group page
1	7W-2398	GASKET	1		
2	1S-7057	GASKET	1		
3	6V-3940	BOLT (L=25mm)	4		
4	9M-1974	WASHER	4		
5	7E-5196	TUBE AS	1		
6	6V-8397	SEAL-O-RING (OD=12.83mm)	1		
7	6V-8724	ELBOW	1		
8	3J-1907	SEAL-O-RING (ID=11.89mm)	1		
9	7C-3760	TUBE AS	1		
10	9M-4849	SEAL-O-RING (ID=23.16mm)	1		
11	8T-0276	BOLT (L=45mm)	2		
12	4F-7391	SEAL-O-RING (ID=32.92mm)	1		
13	7W-2397	ADAPTER	1		

6I-1546 FUMES DISPOSAL GP

6I1546 FUMES DISPOSAL GP PART OF 1313803-Page 13

Drawing 1 of 1

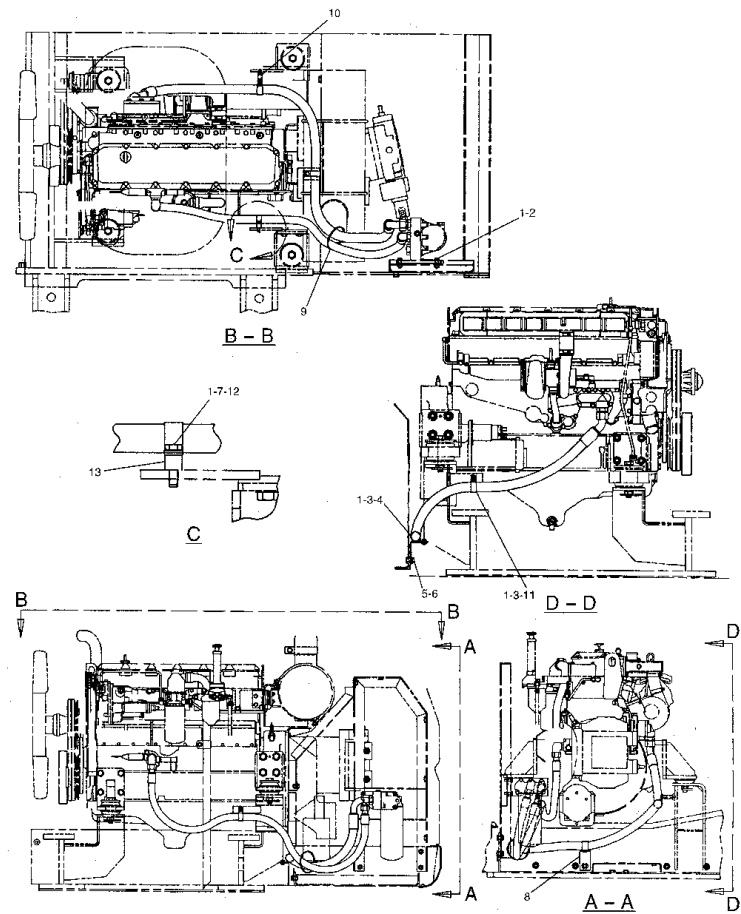


Ref.	Part number	Description	Qty	Code	Group
			.		page
1	5P-2230	CLAMP	1		
2	039-2281	SPACER	1		
3	6V-3918	BOLT (L=50mm)	1		
4	6I-1545	HOSE	1		
5	6V-5839	WASHER	1		
6	4D-7388	CLIP	1		

124-1608 MOUNTING GP-ENGINE OIL FILTER

1241608 MOUNTING GP-ENGINE OIL FILTER

Drawing 1 of 1

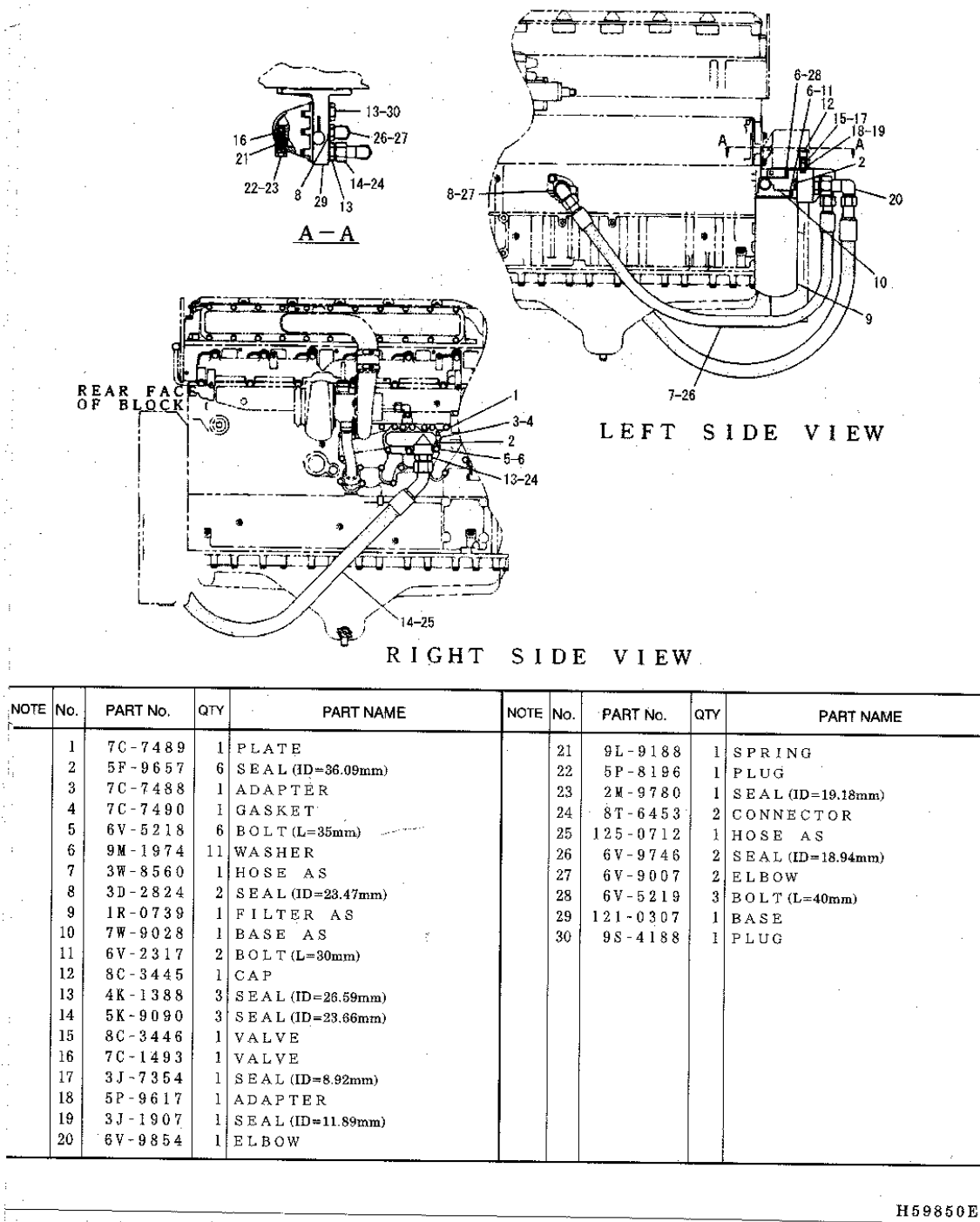


Ref.	Part number	Description	Qty	Code	Group page
1	8T-4121	WASHER-HARD	6		
2	8T-4196	BOLT (L=35mm)	3		
3	7D-7233	CLIP	2		
4	8T-4137	BOLT (L=20mm)	1		
5	8T-4223	WASHER-HARD	1		
6	8T-4192	BOLT (L=25mm)	1		
7	6V-1889	CLIP	1		
8	124-1611	SUPPORT AS	1		
9	7K-1181	STRAP	1		
10	124-1718	SLEEVE	1		
11	8T-5005	BOLT (L=70mm)	1		
12	8T-4186	BOLT (L=40mm)	1		
13	9V-9116	SPACER	1		

124-0884 FILTER GP-ENGINE OIL

1240884 FILTER GP-ENGINE OIL PART OF 1313803-Page 13

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	7C-7489	PLATE	1		
2	5F-9657	SEAL (ID=36.09mm)	6		
3	7C-7488	ADAPTER	1		
4	7C-7490	GASKET	1		
5	6V-5218	BOLT (L=35mm)	6		

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