

CATERPILLAR 554

1AM / SEBP2899

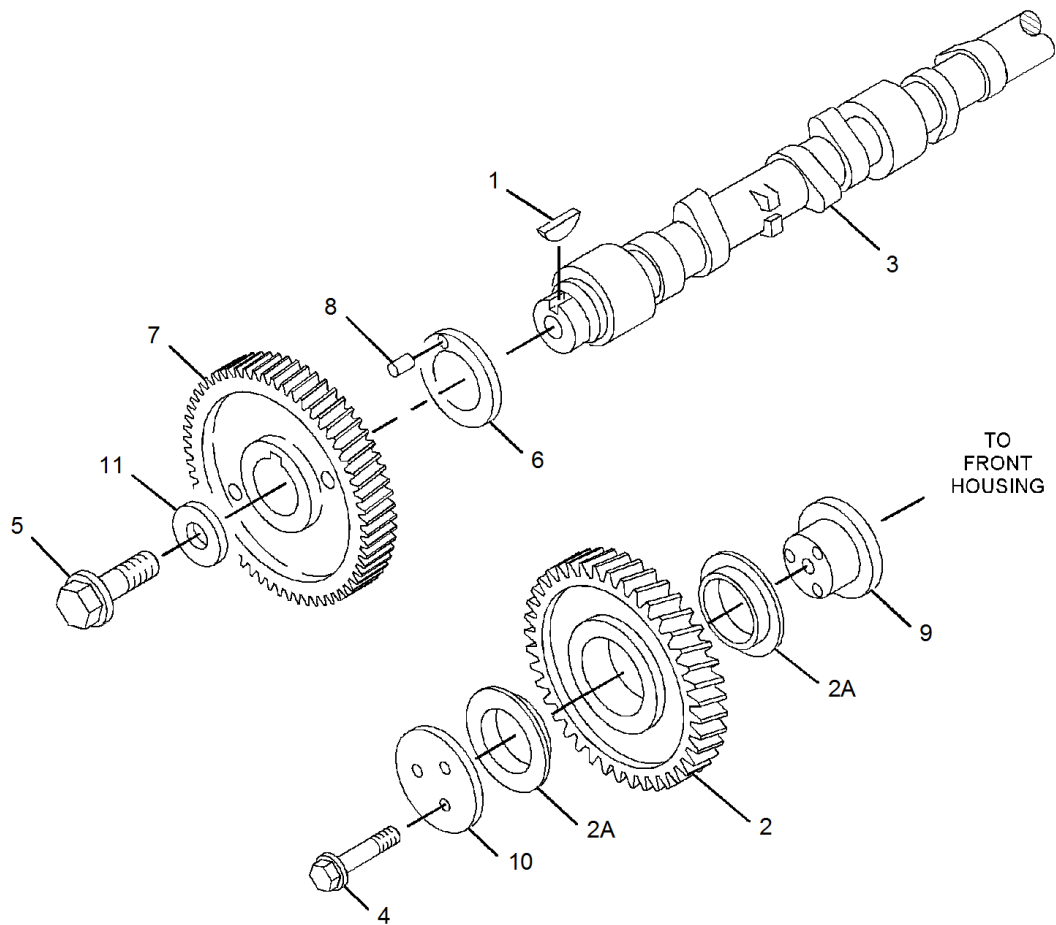
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138-8420 CAMSHAFT GP

138-8420 CAMSHAFT GP S/N 7BJ1-UP PART OF 144-6192 ENGINE AR-PRIMARY

Drawing 1 of 1

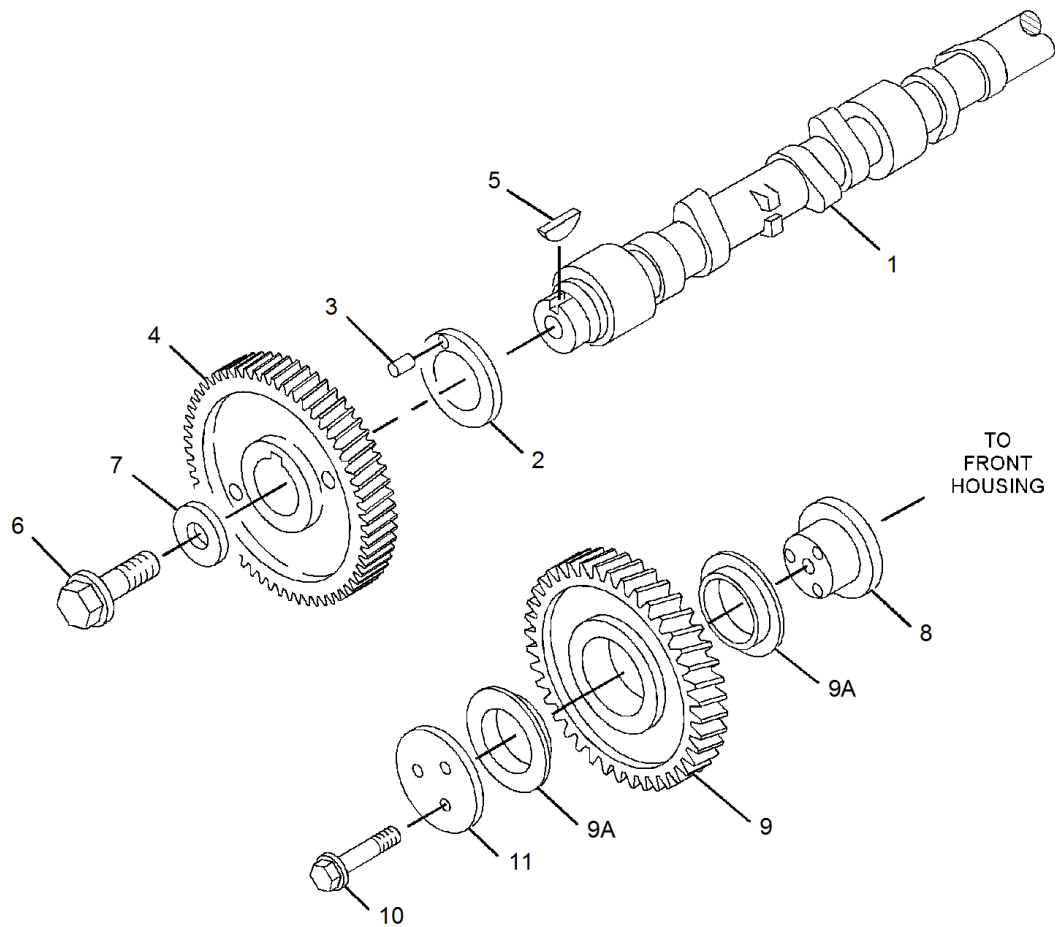


Ref.	Part number	Description	Qty	Code	Group page
1	067-6135	KEY-WOODRUFF (CAMSHAFT)	1		
2	2W-1529	GEAR AS-IDLER (63-TEETH)	1		
2A	067-6899	BUSHING-IDLER GEAR	2		
3	356-3503	CAMSHAFT	1		
4	6I-0789	BOLT (M10X1.5X60-MM)	3		
5	7C-4616	BOLT (M12X1.75X45-MM)	1		
6	7W-4842	WASHER-THRUST	1		
7	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
8	067-6179	DOWEL	1		
9	324-0444	HUB-IDLER GEAR	1		
10	067-6900	PLATE-RETAINING	1		
11	133-1011	WASHER	1		

139-4669 CAMSHAFT GP

139-4669 CAMSHAFT GP S/N 7BJ1-UP PART OF 187-4969 ENGINE AR-PRIMARY

Drawing 1 of 1



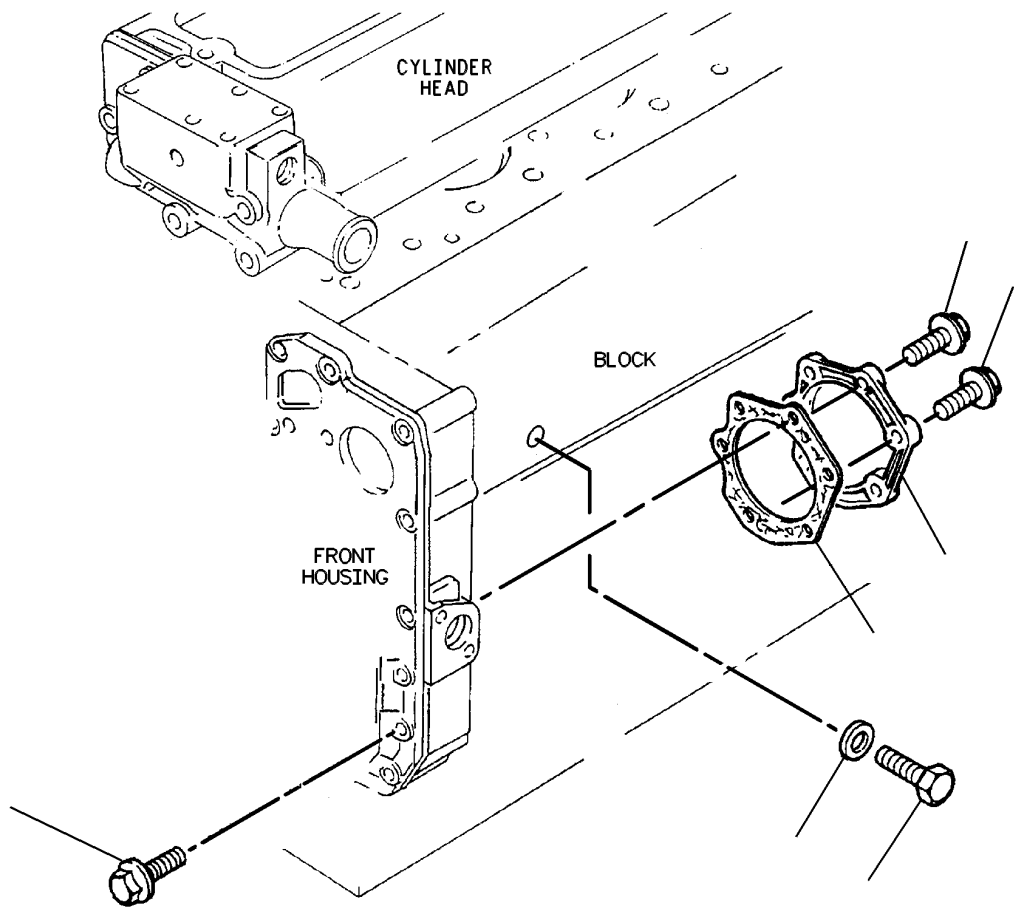
Ref.	Part number	Description	Qty	Code	Group page
1	356-3503	CAMSHAFT	1		
2	7W-4842	WASHER-THRUST	1		
3	067-6179	DOWEL	1		
4	9Y-2633	GEAR-CAMSHAFT (56-TEETH)	1		
5	067-6135	KEY-WOODRUFF (CAMSHAFT)	1		
6	7C-4616	BOLT (M12X1.75X45-MM)	1		
7	133-1011	WASHER	1		
8	324-0444	HUB-IDLER GEAR	1		
9	2W-1529	GEAR AS-IDLER (63-TEETH)	1		
9A	067-6899	BUSHING-IDLER GEAR	2		
10	6I-0650	BOLT (M10X1.5X65-MM)	3	M	
11	295-1711	PLATE-RETAINING	1		

CAT codes: M.

141-6149 COVER GP-ACCESSORY DRIVE

141-6149 COVER GP-ACCESSORY DRIVE S/N 7BJ1-53481 PART OF 144-6192, 187-4969 ENGINE AR-PRIMARY

Drawing 1 of 1



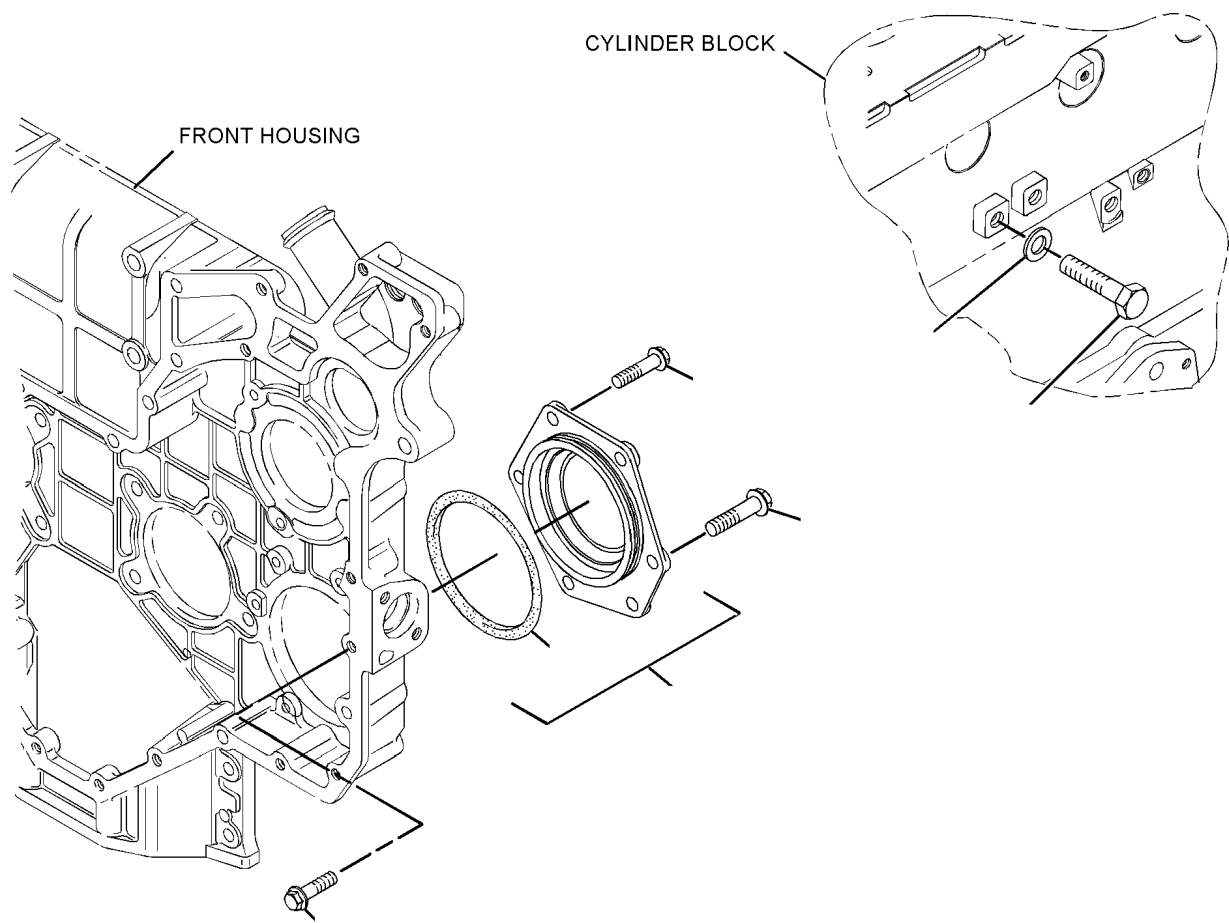
Ref.	Part number	Description	Qty	Code	Group page
1	100-4830	BOLT (M10X1.5X20-MM)	1	M	
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	138-2068	PLATE	1		
4	111-8222	BOLT (M8X16-MM)	5		
5	6I-0646	BOLT (M10X1.5X14-MM)	1		
6	067-6810	WASHER	1		
7	206-4277	GASKET	1		

CAT codes: M.

141-6149 COVER GP-ACCESSORY DRIVE

141-6149 COVER GP-ACCESSORY DRIVE S/N 7BJ43482-UP PART OF 187-4969 ENGINE AR-PRIMARY

Drawing 1 of 1



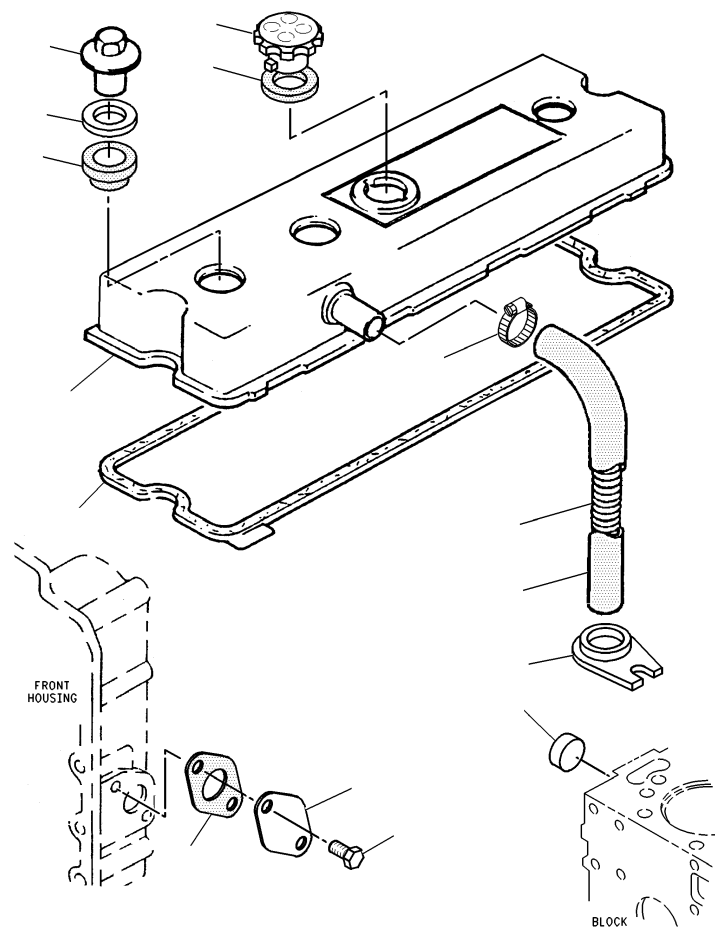
Ref.	Part number	Description	Qty	Code	Group page
1	100-4830	BOLT (M10X1.5X20-MM)	1	M	
2	6I-0593	BOLT (M10X1.5X30-MM)	1	M	
3	329-7854	PLATE AS	1	C	
3A	329-7856	SEAL-O-RING	1		
4	111-8222	BOLT (M8X16-MM)	5		
5	6I-0646	BOLT (M10X1.5X14-MM)	1		
6	067-6810	WASHER	1		

CAT codes: C, M.

139-2613 COVER GP-VALVE MECHANISM

139-2613 COVER GP-VALVE MECHANISM S/N 7BJ1-UP PART OF 144-6192 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	1N-3762	PLUG-CUP	1		
2	6I-0507	NUT	3		
3	5P-8247	WASHER-HARD (17X32X3.5-MM THK)	3		
4	101-3675	SEAL	3		
5	114-2407	HOSE (CRANKCASE BREATHER)	1		
6	6I-0260	BOLT (M8X1.25X25-MM)	2	M	
7	7C-1281	BRACKET	1		
8	6I-4037	PLATE	1		
9	6I-0512	GASKET	1		
10	165-0139	COVER AS-VALVE	1		
11	136-3608	CAP AS (ENGINE OIL FILLER)	1		
12	124-0506	SEAL	1		

139-2613 COVER GP-VALVE MECHANISM (continued)

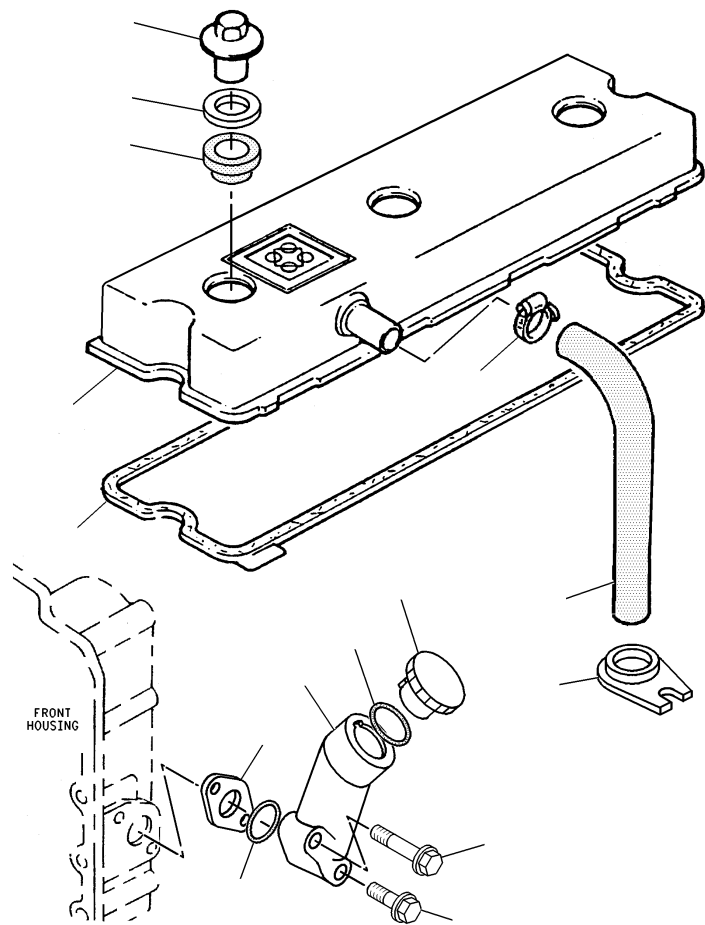
Ref.	Part number	Description	Qty	Code	Group page
13	147-9544	GASKET (VALVE COVER)	1		
14	162-1565	SPRING (CRANKCASE BREATHER HOSE)	1		
15	165-0138	CLAMP-HOSE	1		

CAT codes: M.

165-7660 COVER GP-VALVE MECHANISM

165-7660 COVER GP-VALVE MECHANISM S/N 7BJ1-UP PART OF 187-4969 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4B-4281	WASHER (16.8X33X2.5-MM THK)	3		
2	6I-0507	NUT	3		
3	6I-4793	BOLT (M8X1.25X50-MM)	1		
4	7C-1281	BRACKET	1		
5	100-3751	BOLT (M8X1.25X65-MM)	1	M	
6	101-3449	HOSE (CRANKCASE BREATHER)	1		
7	101-3675	SEAL	3		
8	143-7919	SPACER	1		
9	160-6988	FILLER AS-OIL	1		
10	113-1505	SEAL-O-RING	1		
11	130-9888	CAP AS-OIL FILLER (ENGINE)	1		
12	113-1504	SEAL-O-RING	1		

165-7660 COVER GP-VALVE MECHANISM (continued)

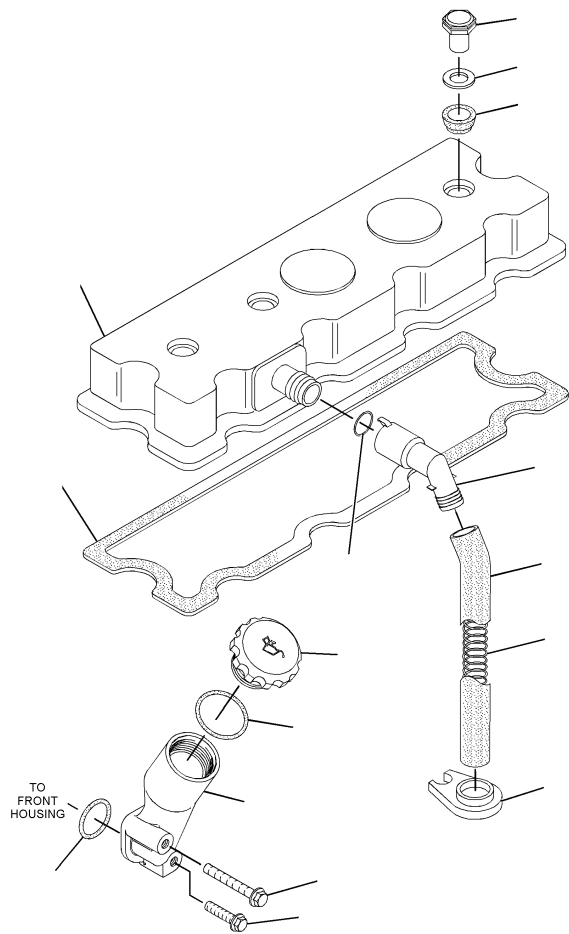
Ref.	Part number	Description	Qty	Code	Group page
13	165-0138	CLAMP-HOSE	1		
14	139-4671	COVER AS-VALVE	1		
15	147-9544	GASKET (VALVE COVER)	1		

CAT codes: M.

199-1499 COVER GP-VALVE MECHANISM

199-1499 COVER GP-VALVE MECHANISM S/N 7BJ1-UP PART OF 187-4969 ENGINE AR-PRIMARY

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	4B-4281	WASHER (16.8X33X2.5-MM THK)	3		
2	6I-4793	BOLT (M8X1.25X50-MM)	1		
3	7C-1281	BRACKET	1		
4	100-3751	BOLT (M8X1.25X65-MM)	1	M	
5	101-3675	SEAL	3		
6	160-6988	FILLER AS-OIL	1		
6A	113-1505	SEAL-O-RING	1		
6B	130-9888	CAP AS-OIL FILLER (ENGINE)	1		
6C	113-1504	SEAL-O-RING	1		
10	177-2939	NUT-RETAINING	3		
11	191-5050	PIPE	1		
12	192-5039	HOSE (CRANKCASE BREATHER)	1		
13	166-5276	COVER AS-VALVE	1		

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