

CATERPILLAR 631E

1AB / SEBP1530

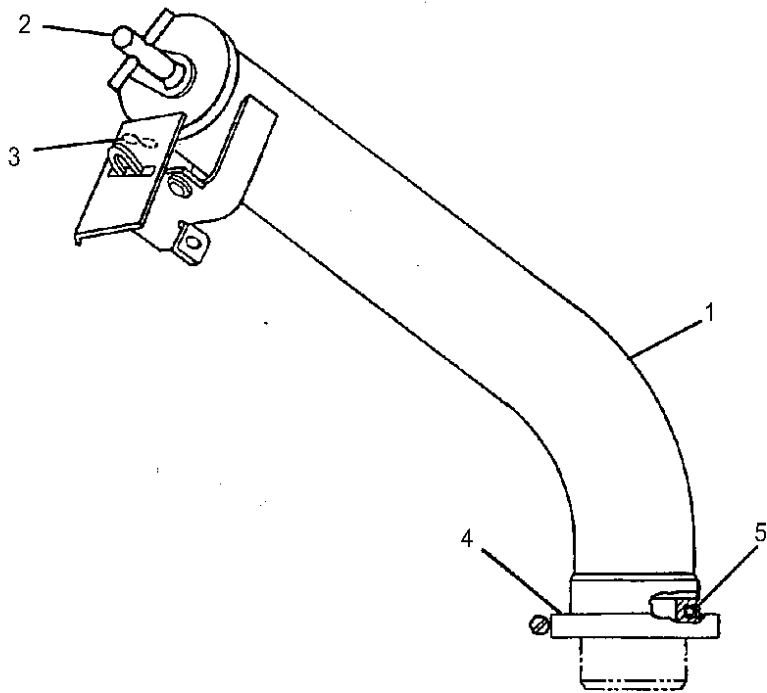
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Hydraulic system	

2W-5116 FILLER GP-OIL

2W5116 FILLER GP-OIL ENGINE S/N 48W19968-23762

Drawing 1 of 1



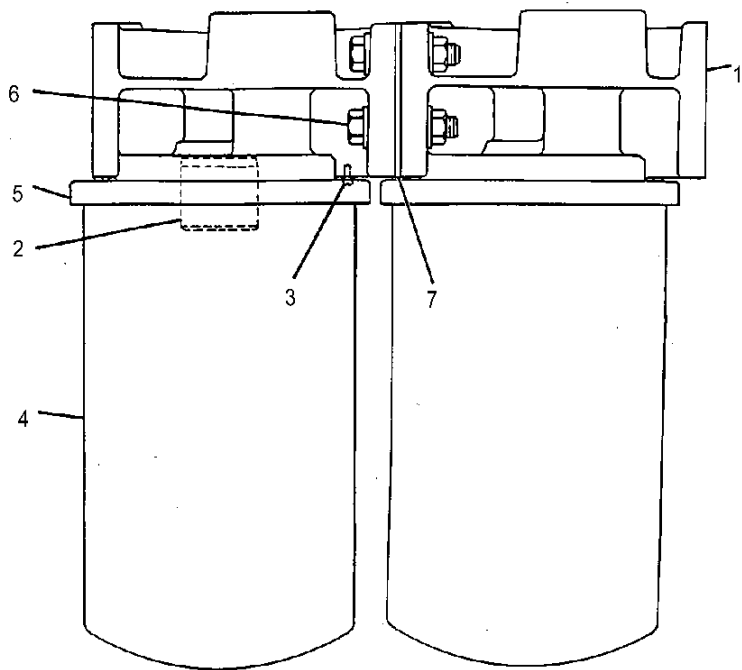
Ref.	Part number	Description	Qty	Code	Group page
1	7W-8026	TUBE AS	1	C	
2	6N-2206	CAP AS-FILLER	1	C	
3	3F-6156	HOOK	1	C	
4	2N-8109	CLAMP	1		
5	4F-7390	SEAL	1		

CAT codes: C.

4N-2357 FILTER GP-ENGINE OIL

4N2357 FILTER GP-OIL

Drawing 1 of 1



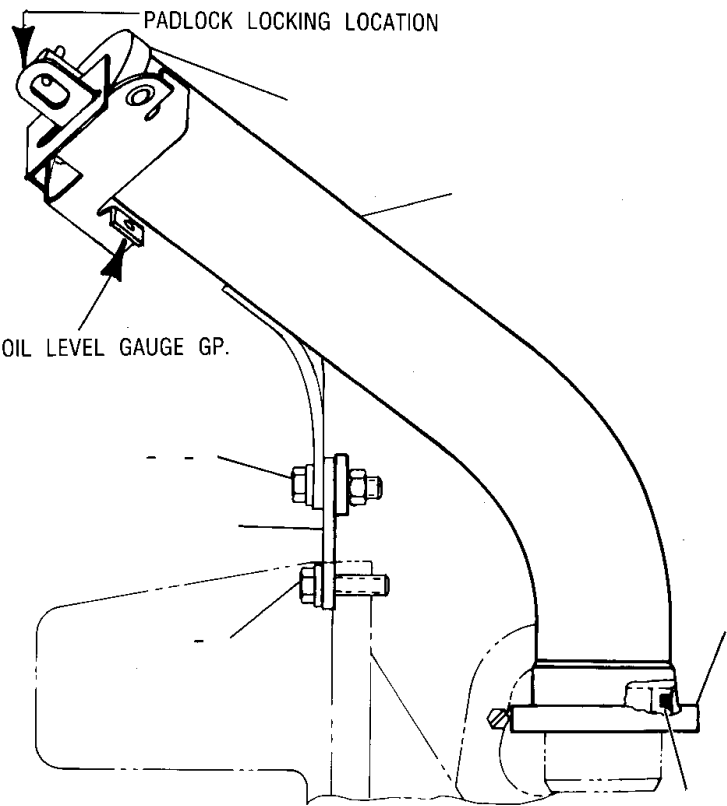
Ref.	Part number	Description	Qty	Code	Group page
1	2P-4303	BASE AS-OIL FILTER	2		
(EACH INCLUDES)					
2	2P-4304	STUD-TAPERLOCK	1		
3	7F-9090	SCREW-DRIVE	4	C	
4	1R-0716	FILTER AS-OIL	2	C	
5	4N-7082	SHIELD-OIL FILTER	2		
6	0S-1571	BOLT	4		
	9S-8752	NUT-FULL	4		
	5M-2894	WASHER	8		
7	2P-4305	GASKET	1		

CAT codes: C.

2W-5116 FILLER GP-OIL

2W5116 FILLER GP-OIL ENGINE S/N 48W23763-UP

Drawing 1 of 1



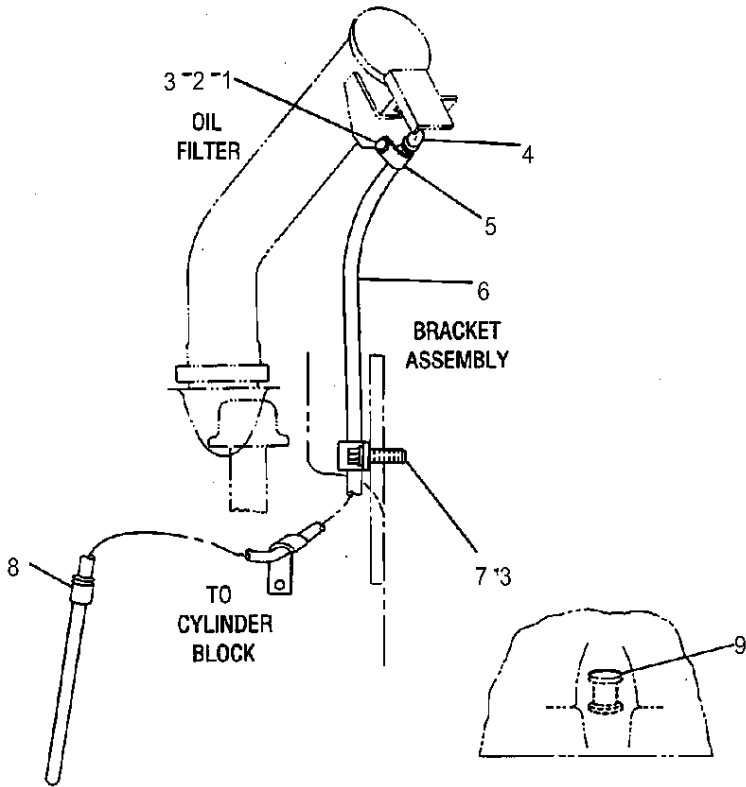
Ref.	Part number	Description	Qty	Code	Group page
1	6N-2206	CAP AS-FILLER	1		
2	7C-8425	TUBE AS	1	C	
	3F-6156	HOOK	1		
3	4F-7390	SEAL	1		
4	3B-1915	BOLT	2	C	
5	5P-1075	WASHER-HARD 3MM(.118IN)THK	3	C	
6	7C-8426	PLATE	1	C	
7	0L-1351	BOLT	1	C	
	1D-4717	NUT	1	C	
8	8M-7145	WASHER 5MM(.196IN)THK	1	C	
9	2N-8109	CLAMP	1	C	

CAT codes: C.

2W-4940 GAUGE GP-OIL LEVEL (DIPSTICK)

2W4940 GAUGE GP-OIL LEVEL (DIPSTICK) ENGINE S/N 48W21069-23762

Drawing 1 of 1



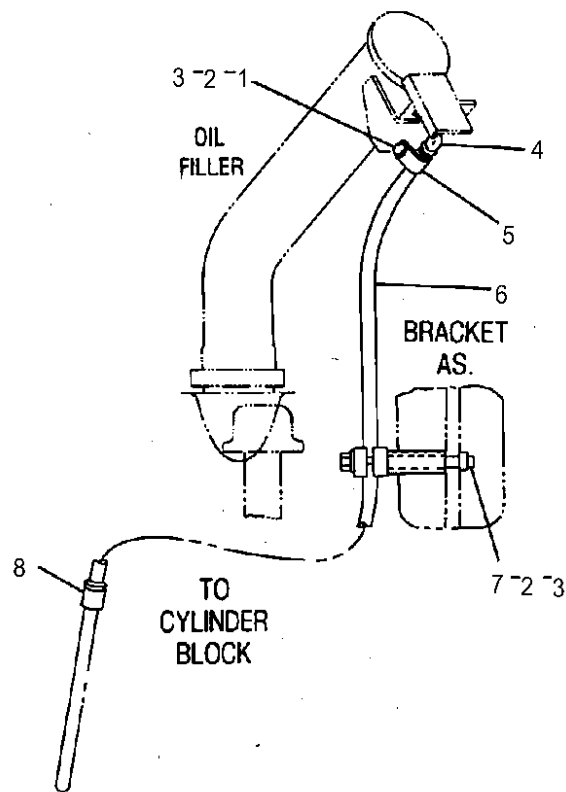
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT	1	C	
2	1D-4717	NUT	1	C	
3	5M-2894	WASHER	3		
4	2W-0521	GAUGE AS-LEVEL	1		
5	4H-2633	CLIP	2	C	
6	7W-8904	GUIDE AS-OIL LEVEL	1	C	
7	0L-1351	BOLT	1		
8	8M-5260	SEAL-O-RING	1		
9	4N-0999	PLUG	1	C	

CAT codes: C.

2W-4940 GAUGE GP-OIL LEVEL (DIPSTICK)

2W4940 GAUGE GP-OIL LEVEL (DIPSTICK) ENGINE S/N 48W19968-21068

Drawing 1 of 1

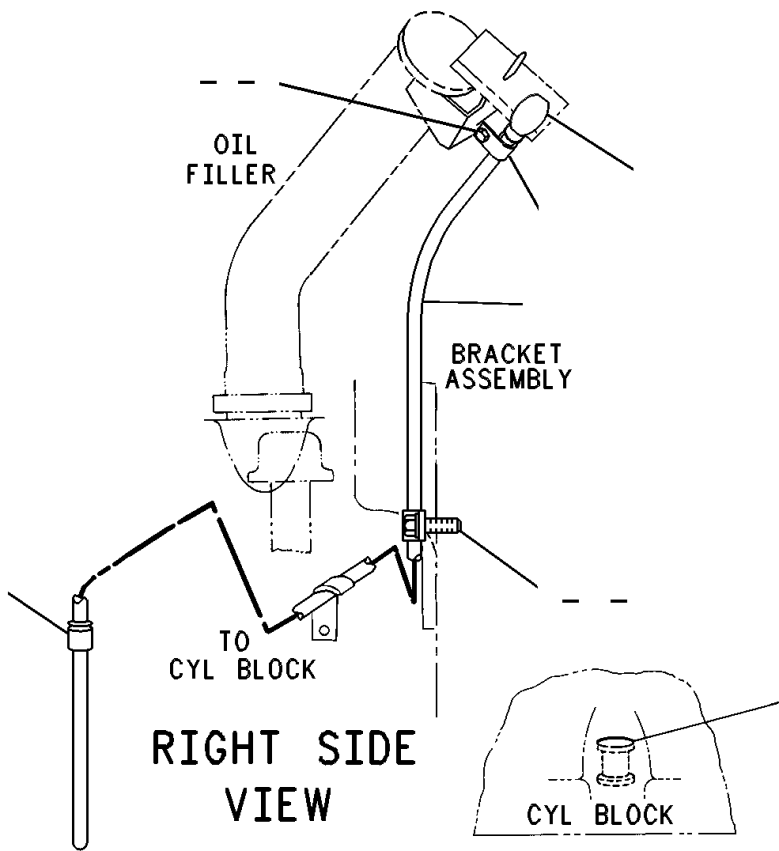


Ref.	Part number	Description	Qty	Code	Group page
1	0S-0509	BOLT	1		
2	1D-4717	NUT	2		
3	5M-2894	WASHER	3		
4	2W-0521	GAUGE AS-LEVEL (OIL)	1		
5	4H-2633	CLIP	1		
6	2W-4941	GUIDE AS-LEVEL (OIL)	1		
7	1A-5964	BOLT	1		
	9L-5093	SPACER	1		
	1W-3116	CLAMP	2		
8	8M-5260	SEAL-O-RING	1		

2W-4940 GAUGE GP-OIL LEVEL (DIPSTICK)

2W4940 GAUGE GP-OIL LEVEL (DIPSTICK) ENGINE S/N 48W23763-UP

Drawing 1 of 1



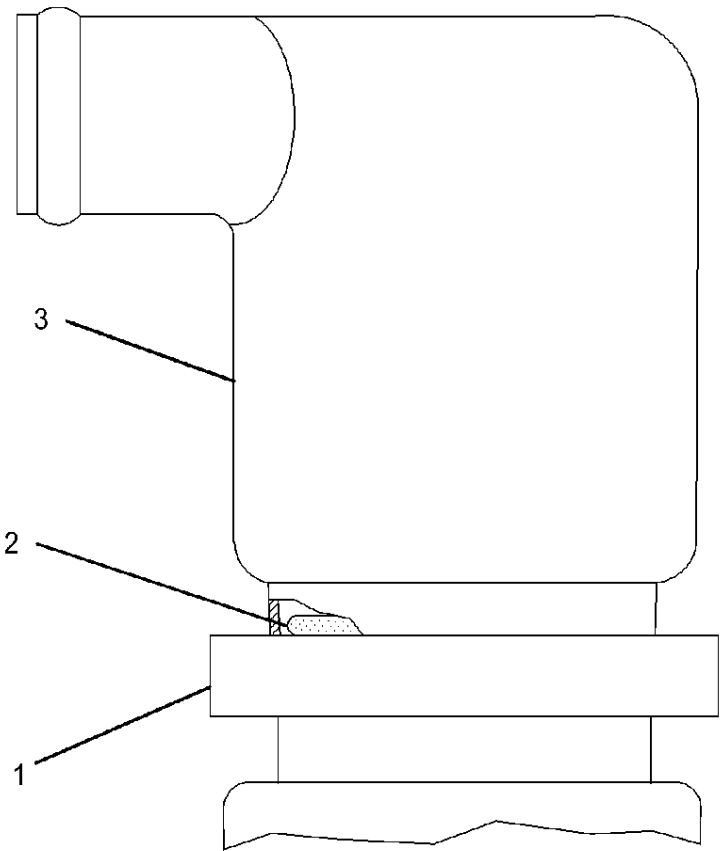
Ref.	Part number	Description	Qty	Code	Group page
1	0S-1594	BOLT (3/8-16X1IN)	1		
2	9S-8752	NUT-FULL (3/8-16 THD)	1		
3	5M-2894	WASHER (2.5MM THK)	2		
4	115-7826	GAUGE AS	1	C	
5	4H-2633	CLIP	1		
6	110-8673	TUBE AS-GUIDE	1		
7	0L-1351	BOLT (3/8-16X.875IN)	1	B	
8	118-5068	SEAL-O-RING (15.54MM ID)	1		
9	4N-0999	PLUG	3	C	
(USED TO PLUG UNUSED					
DIPSTICK LOCATIONS)					
10	5M-2894	WASHER	1	B	
11	4H-2633	CLIP	1	B	

CAT codes: B, C.

9Y-2989 BREATHER GP

9Y2989 BREATHER GP ENGINE S/N 48W29996-UP

Drawing 1 of 1

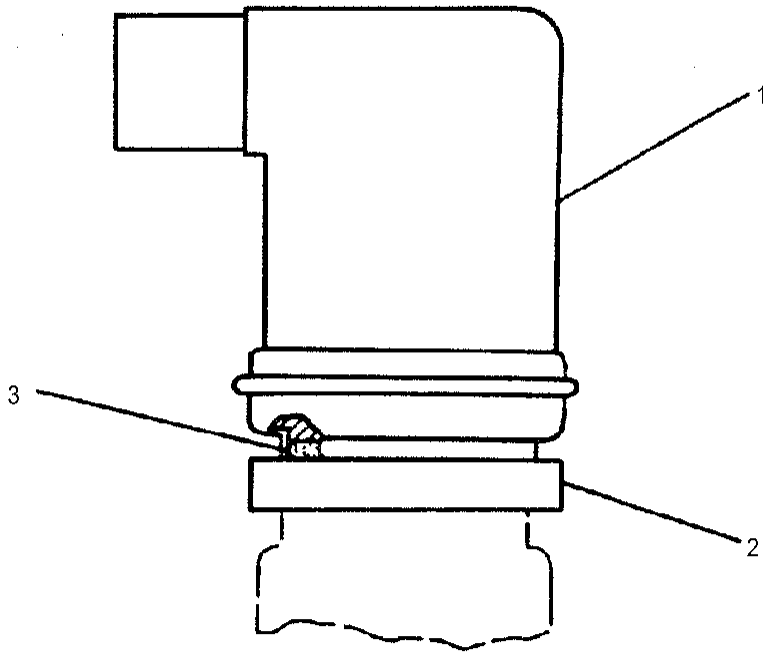


Ref.	Part number	Description	Qty	Code	Group page
1	2N-8109	CLAMP	1		
2	4F-7390	SEAL	1		
3	4N-4668	BREATHER AS	1		

2N-8220 BREATHER GP

2N8220 BREATHER GP-CRANKCASE ENGINE S/N 48W19968-29995

Drawing 1 of 1

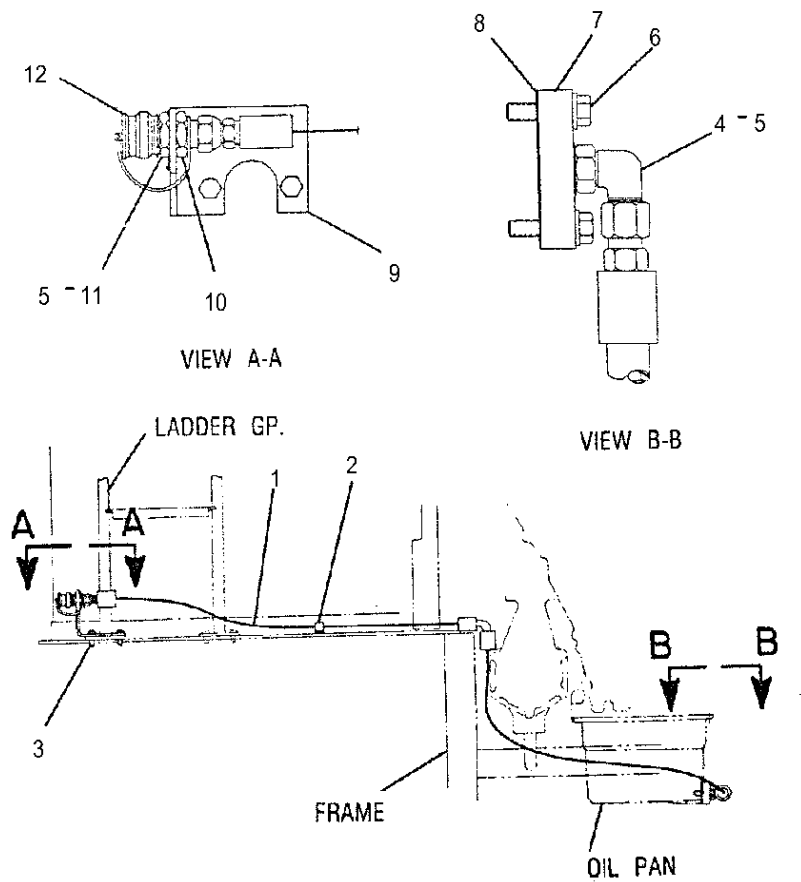


Ref.	Part number	Description	Qty	Code	Group page
1	4N-4668	BREATHER AS (CRANKCASE)	1		
2	2N-8109	CLAMP	1		
3	4F-7390	SEAL	1		

8W-6774 OIL CHANGE GP-HIGH SPEED

8W6774 OIL CHANGE GP-HIGH SPEED S/N 1AB856-1344 ALSO AN ATTACHMENT

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	8W-6685	HOSE AS	1		
2	8D-9947	CLIP	1		
3	0S-1587	BOLT	2		
4	6V-9007	ELBOW	1		
	3D-2824	SEAL-O-RING (O-RING)	1		
5	6V-9746	SEAL-O-RING (FACE)	2		
6	1A-1460	BOLT	2		
	8T-4223	WASHER	2		
7	8W-6744	FLANGE	1		
8	2M-9189	GASKET	1		
9	5T-5937	PLATE	1		
10	2P-1293	LOCKNUT-BULKHEAD	1		
11	8T-5373	COUPLER-MALE	1		
12	8W-3214	CAP AS	1		

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