

CATERPILLAR 633D

19W / SEBP1065

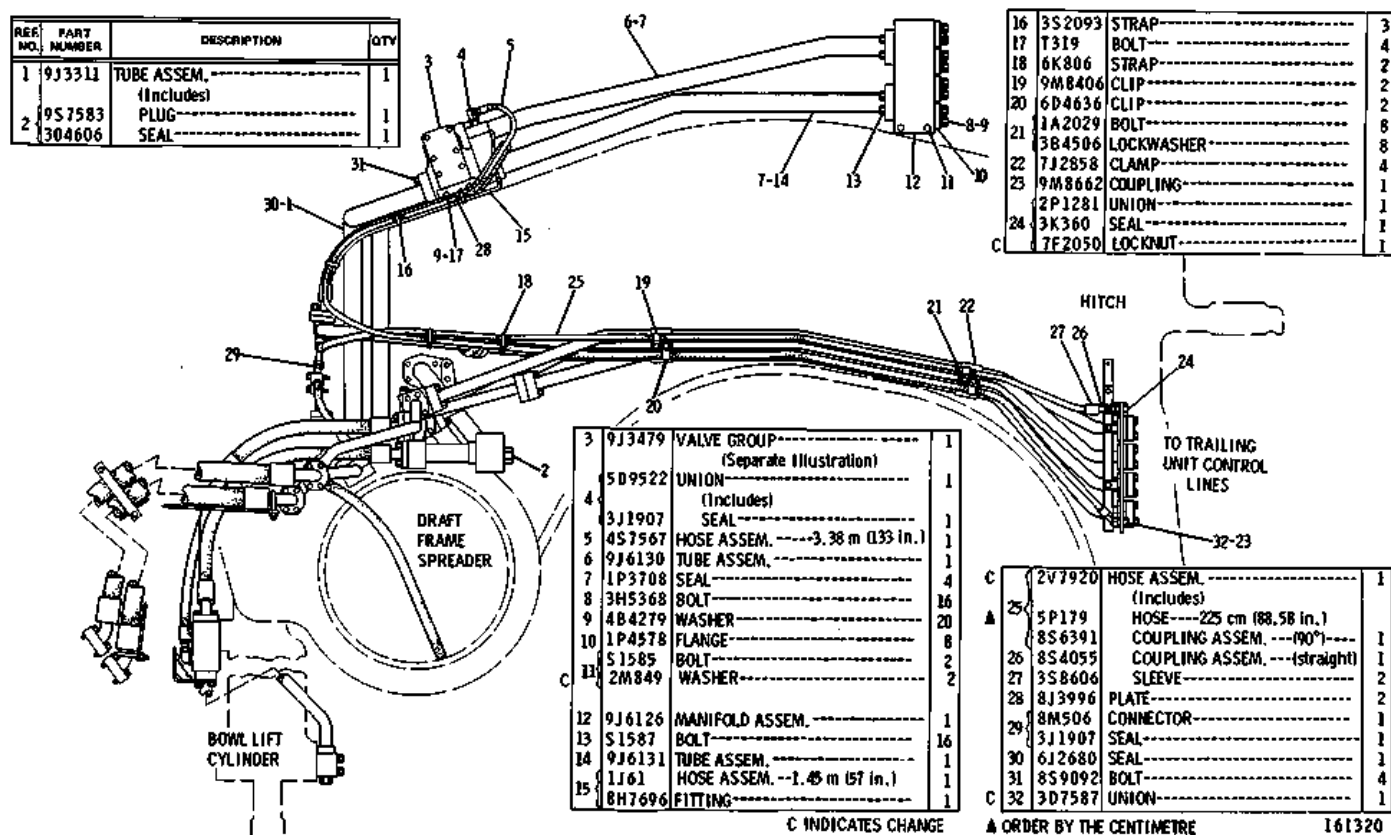
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Power train	2

9J-1024 LINES GP-DRAFT FRAME

9J1024 DRAFT FRAME LINES GROUP--Part 1 of 4 Serial No. 19W1 to 19W461 inclusive 9J3479 Valve parts are shown on Page 8

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9J-3311	TUBE ASSEM.	1		
	(Includes)				
2	9S-7583	PLUG	1		
	030-4606	SEAL	1		
3	9J-3479	VALVE GROUP	1	Y	
	(Separate Illustration)				
4	5D-9522	UNION	1		
	(Includes)				
	3J-1907	SEAL	1		
5	4S-7567	HOSE ASSEM. 3.38 m (133 in.)	1		
6	9J-6130	TUBE ASSEM.	1		
7	1P-3708	SEAL	4		
8	3H-5368	BOLT	16		
9	4B-4279	WASHER	20		
10	1P-4578	FLANGE	8		
11	0S-1585	BOLT	2		

9J-1024 LINES GP-DRAFT FRAME (continued)

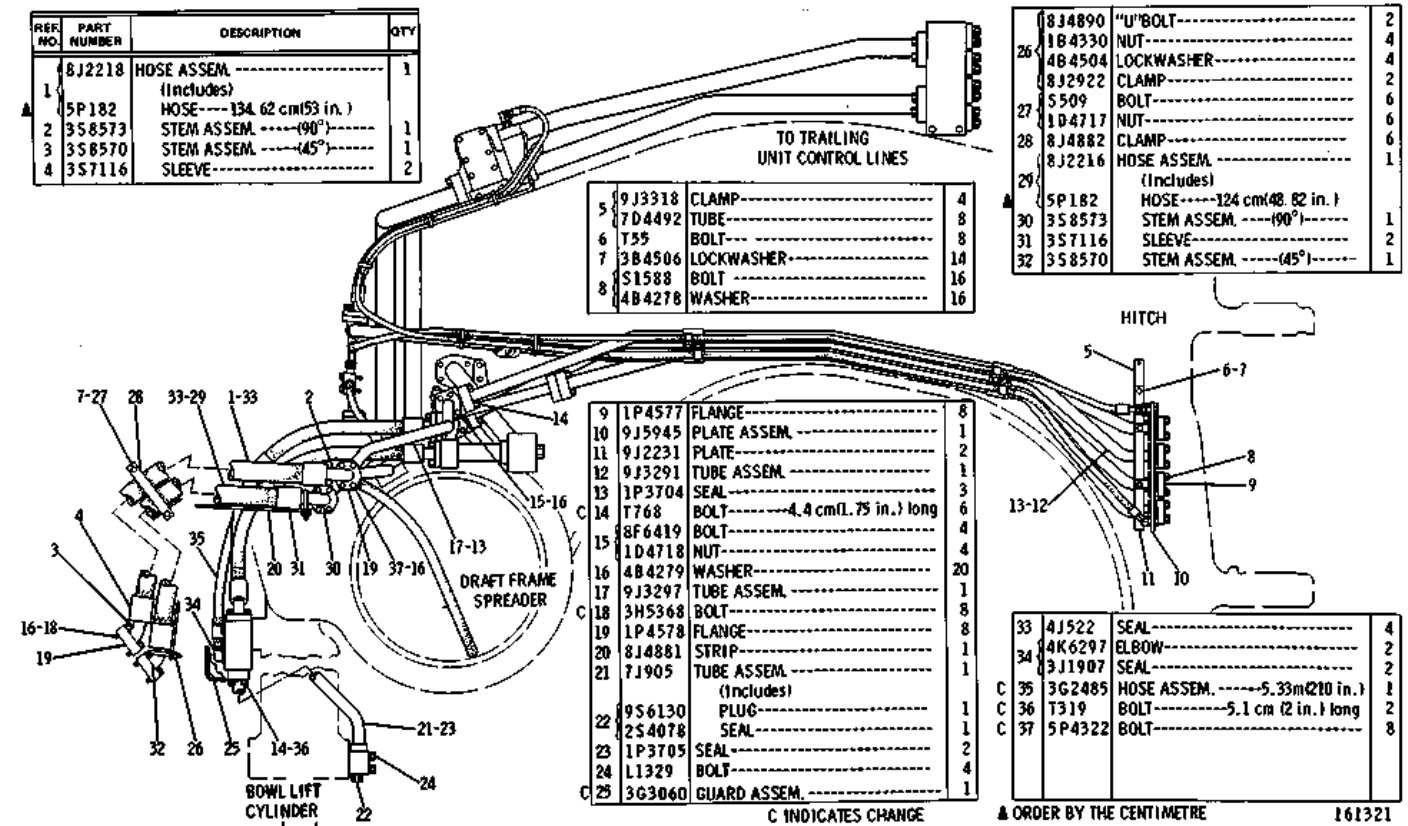
Ref.	Part number	Description	Qty	Code	Group page
	2M-0849	WASHER	2	C	
12	9J-6126	MANIFOLD ASSEM.	1		
13	0S-1587	BOLT	16		
14	9J-6131	TUBE ASSEM.	1		
15	1J-0061	HOSE ASSEM. 1.45 m (57 in.)	1		
	8H-7696	FITTING	1		
16	3S-2093	STRAP	3		
17	0T-0319	BOLT	4		
18	6K-0806	STRAP	2		
19	9M-8406	CLIP	2		
20	6D-4636	CLIP	2		
21	1A-2029	BOLT	8		
	3B-4506	LOCKWASHER	8		
22	7J-2858	CLAMP	4		
23	9M-8662	COUPLING	1		
24	2P-1281	UNION	1		
	3K-0360	SEAL	1		
	7F-2050	LOCKNUT	1	C	
25	2V-7920	HOSE ASSEM.	1	C	
(Includes)					
	5P-0179	HOSE 225 cm (88.58 in.)		H	
	8S-6391	COUPLING ASSEM. (90 degrees)	1		
26	8S-4055	COUPLING ASSEM. (straight)	1		
27	3S-8606	SLEEVE	2		
28	8J-3996	PLATE	2		
29	8M-0506	CONNECTOR	1		
	3J-1907	SEAL	1		
30	6J-2680	SEAL	1		
31	8S-9092	BOLT	4		
32	3D-7587	UNION	1	C	

CAT codes: H, Y, C.

9J-1024 LINES GP-DRAFT FRAME

9J1024 DRAFT FRAME LINES GROUP--Part 2 of 4 Serial No. 19W1 to 19W461 inclusive

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	8J-2218	HOSE ASSEM.	1		
(Includes)					
	5P-0182	HOSE 134.62 cm(53 in.)		H	
2	3S-8573	STEM ASSEM. (90 degrees)	1		
3	3S-8570	STEM ASSEM. (45 degrees)	1		
4	3S-7116	SLEEVE	2		
5	9J-3318	CLAMP	4		
	7D-4492	TUBE	8		
6	0T-0055	BOLT	8		
7	3B-4506	LOCKWASHER	14		
8	0S-1588	BOLT	16		
	4B-4278	WASHER	16		
9	1P-4577	FLANGE	8		
10	9J-5945	PLATE ASSEM.	1		
11	9J-2231	PLATE	2		
12	9J-3291	TUBE ASSEM.	1		
13	1P-3704	SEAL	3		

9J-1024 LINES GP-DRAFT FRAME (continued)

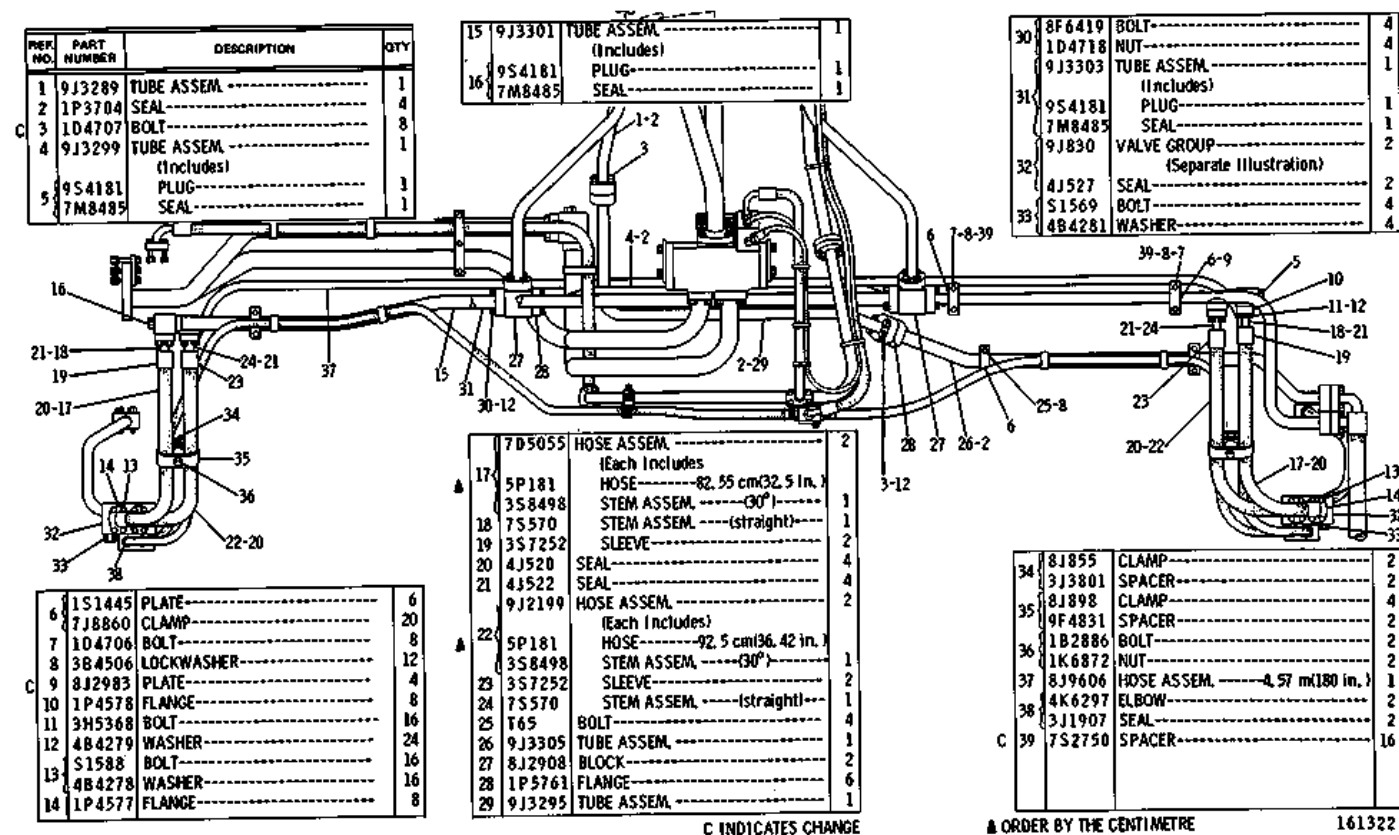
Ref.	Part number	Description	Qty	Code	Group page
14	0T-0768	BOLT 4.4 cm(1.75 in.) long	6	C	
15	8F-6419	BOLT	4		
	1D-4718	NUT	4		
16	4B-4279	WASHER	20		
17	9J-3297	TUBE ASSEM.	1		
18	3H-5368	BOLT	8	C	
19	1P-4578	FLANGE	8		
20	8J-4881	STRIP	1		
21	7J-0905	TUBE ASSEM.	1		
(Includes)					
22	9S-6130	PLUG	1		
	2S-4078	SEAL	1		
23	1P-3705	SEAL	2		
24	0L-1329	BOLT	4		
25	3G-3060	GUARD ASSEM.	1	C	
26	8J-4890	"U" BOLT	2		
	1B-4330	NUT	4		
	4B-4504	LOCKWASHER	4		
	8J-2922	CLAMP	2		
27	0S-0509	BOLT	6		
	1D-4717	NUT	6		
28	8J-4882	CLAMP	6		
29	8J-2216	HOSE ASSEM.	1		
(Includes)					
	5P-0182	HOSE 124 cm(48.82 in.)		H	
30	3S-8573	STEM ASSEM. (90 degrees)	1		
31	3S-7116	SLEEVE	2		
32	3S-8570	STEM ASSEM. (45 degrees)	1		
33	4J-0522	SEAL	4		
34	4K-6297	ELBOW	2		
	3J-1907	SEAL	2		
35	3G-2485	HOSE ASSEM. 5.33m(210 in.)	1	C	
36	0T-0319	BOLT 5.1 cm (2 in.) long	2	C	
37	5P-4322	BOLT	8	C	

CAT codes: C, H.

9J-1024 LINES GP-DRAFT FRAME

9J1024 DRAFT FRAME LINES GROUP--Part 3 of 4 Serial No. 19W1 to 19W461 inclusive 9J830 Valve parts are shown on Page 9

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9J-3289	TUBE ASSEM.	1		
2	1P-3704	SEAL	4		
3	1D-4707	BOLT	8	C	
4	9J-3299	TUBE ASSEM.	1		
(Includes)					
5	9S-4181	PLUG	1		
	7M-8485	SEAL	1		
6	1S-1445	PLATE	6		
	7J-8860	CLAMP	20		
7	1D-4706	BOLT	8		
8	3B-4506	LOCKWASHER	12		
9	8J-2983	PLATE	4	C	
10	1P-4578	FLANGE	8		
11	3H-5368	BOLT	16		
12	4B-4279	WASHER	24		
13	0S-1588	BOLT	16		

9J-1024 LINES GP-DRAFT FRAME (continued)

Ref.	Part number	Description	Qty	Code	Group page
	4B-4278	WASHER	16		
14	1P-4577	FLANGE	8		
15	9J-3301	TUBE ASSEM.	1		
(Includes)					
16	9S-4181	PLUG	1		
	7M-8485	SEAL	1		
17	7D-5055	HOSE ASSEM.	2		
(Each Includes					
	5P-0181	HOSE 82.55 cm(32.5 in.)		H	
	3S-8498	STEM ASSEM. (30 degrees)	1		
18	7S-0570	STEM ASSEM. (straight)	1		
19	3S-7252	SLEEVE	2		
20	4J-0520	SEAL	4		
21	4J-0522	SEAL	4		
22	9J-2199	HOSE ASSEM.	2		
(Each Includes)					
	5P-0181	HOSE 92.5 cm(36.42 in.)		H	
	3S-8498	STEM ASSEM. (30 degrees)	1		
23	3S-7252	SLEEVE	2		
24	7S-0570	STEM ASSEM. (straight)	1		
25	0T-0065	BOLT	4		
26	9J-3305	TUBE ASSEM.	1		
27	8J-2908	BLOCK	2		
28	1P-5761	FLANGE	6		
29	9J-3295	TUBE ASSEM.	1		
30	8F-6419	BOLT	4		
	1D-4718	NUT	4		
31	9J-3303	TUBE ASSEM.	1		
(Includes)					
	9S-4181	PLUG	1		
	7M-8485	SEAL	1		
32	9J-0830	VALVE GROUP	2	Y	
(Separate Illustration)					
	4J-0527	SEAL	2		
33	0S-1569	BOLT	4		
	4B-4281	WASHER	4		

9J-1024 LINES GP-DRAFT FRAME (continued)

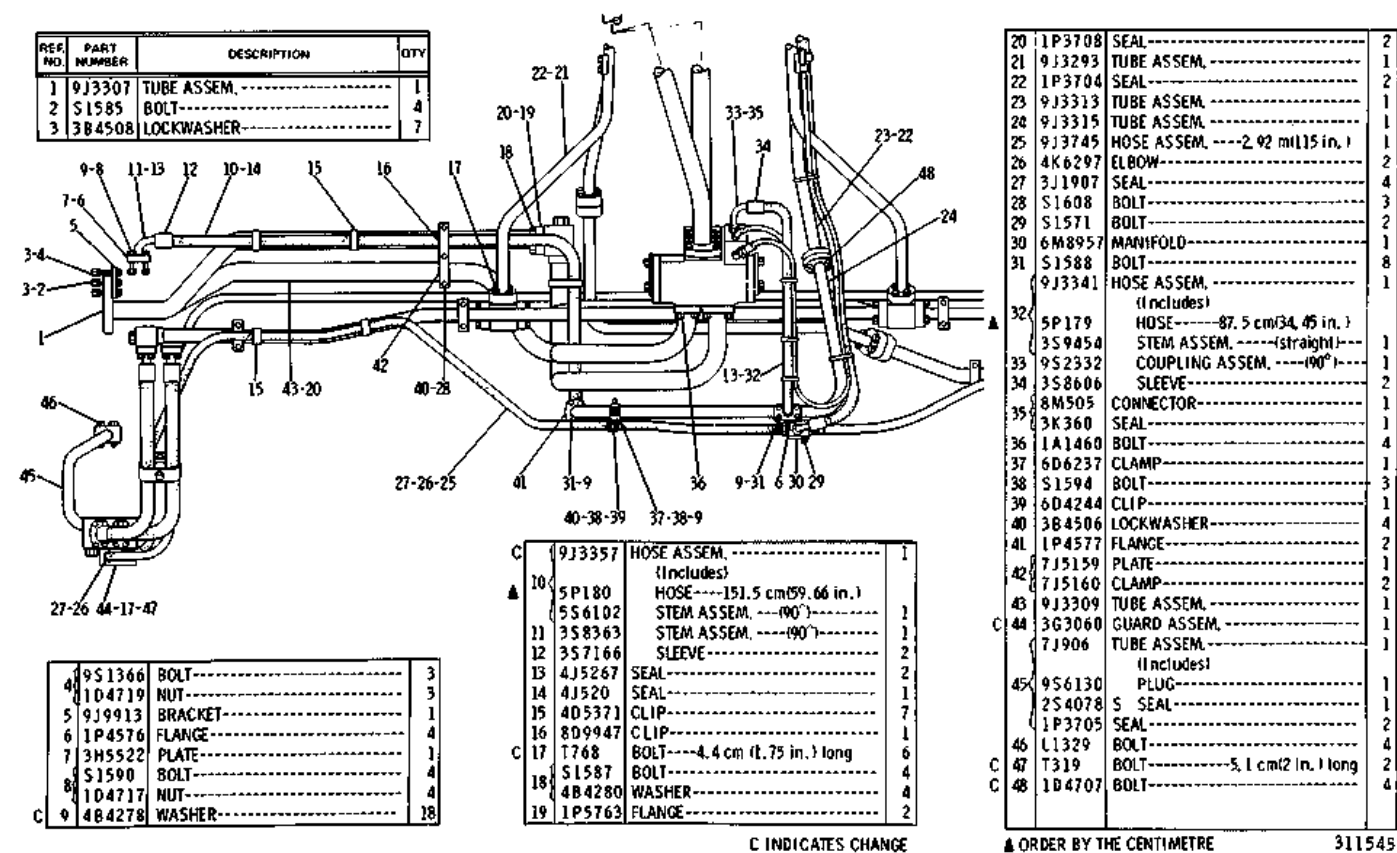
Ref.	Part number	Description	Qty	Code	Group page
34	8J-0855	CLAMP	2		
	3J-3801	SPACER	2		
35	8J-0898	CLAMP	4		
	9F-4831	SPACER	2		
36	1B-2886	BOLT	2		
	1K-6872	NUT	2		
37	8J-9606	HOSE ASSEM. 4.57 m(180 in.)	1		
38	4K-6297	ELBOW	2		
	3J-1907	SEAL	2		
39	7S-2750	SPACER	16	C	

CAT codes: H, Y, C.

9J-1024 LINES GP-DRAFT FRAME

9J1024 DRAFT FRAME LINES GROUP--PART 4 OF 4 Serial No. 19W1 To 19W461 Inclusive

Drawing 1 of 1



Ref.	Part number	Description	Qty	Code	Group page
1	9J-3307	TUBE ASSEM.	1		
2	0S-1585	BOLT	4		
3	3B-4508	LOCKWASHER	7		
4	9S-1366	BOLT	3		
	1D-4719	NUT	3		
5	9J-9913	BRACKET	1		
6	1P-4576	FLANGE	4		
7	3H-5522	PLATE	1		
8	0S-1590	BOLT	4		
	1D-4717	NUT	4		
9	4B-4278	WASHER	18	C	
10	9J-3357	HOSE ASSEM.	1	C	
(Includes)					
	5P-0180	HOSE 151.5 cm(59.66 in.)		H	
	5S-6102	STEM ASSEM. (90 degrees)	1		
11	3S-8363	STEM ASSEM. (90 degrees)	1		

9J-1024 LINES GP-DRAFT FRAME (continued)

Ref.	Part number	Description	Qty	Code	Group page
12	3S-7166	SLEEVE	2		
13	4J-5267	SEAL	2		
14	4J-0520	SEAL	1		
15	4D-5371	CLIP	7		
16	8D-9947	CLIP	1		
17	0T-0768	BOLT 4.4 cm (1.75 in.) long	6	C	
18	0S-1587	BOLT	4		
	4B-4280	WASHER	4		
19	1P-5763	FLANGE	2		
20	1P-3708	SEAL	2		
21	9J-3293	TUBE ASSEM.	1		
22	1P-3704	SEAL	2		
23	9J-3313	TUBE ASSEM.	1		
24	9J-3315	TUBE ASSEM.	1		
25	9J-3745	HOSE ASSEM. 2.92 m(115 in.)	1		
26	4K-6297	ELBOW	2		
27	3J-1907	SEAL	4		
28	0S-1608	BOLT	3		
29	0S-1571	BOLT	2		
30	6M-8957	MANIFOLD	1		
31	0S-1588	BOLT	8		
32	9J-3341	HOSE ASSEM.	1		
(Includes)					
	5P-0179	HOSE 87.5 cm(34.45 in.)		H	
	3S-9454	STEM ASSEM. (straight)	1		
33	9S-2332	COUPLING ASSEM. (90 degrees)	1		
34	3S-8606	SLEEVE	2		
35	8M-0505	CONNECTOR	1		
	3K-0360	SEAL	1		
36	1A-1460	BOLT	4		
37	6D-6237	CLAMP	1		
38	0S-1594	BOLT	3		
39	6D-4244	CLIP	1		
40	3B-4506	LOCKWASHER	4		
41	1P-4577	FLANGE	2		
42	7J-5159	PLATE	1		

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